The XMT1000 is a new, cost-effective ultrasonic flow transmitter that builds on Panametrics flow expertise and on years of reliable performance from its XMT868i predecessor. It offers state-of-the-art flow measurement capability in a rugged, locally-mounted or remote-mounted transmitter certified for use in hazardous areas. It brings a new level of performance with improved accuracy, configurable inputs and outputs, and multiple ultrasonic transducer path options.

Liquid flow measurements for a wide range of applications
- Hydrocarbon liquids
- Crude oil
- Lubricating oil
- Diesel fuel oil
- Solvents
- Liquefied natural gas (LNG)
- Water and wastewater
- Distilled water
- Hot/chilled water
- Chemicals
- Beverages

Non-intrusive, reliable, and accurate flow measurement
The PanaFlow XMT1000 comes from a long line of proven ultrasonic flow meters from Panametrics. It shares all the advantages of ultrasonic flow measurement no moving parts to wear, no filters or strainers, no maintenance requirement, no pressure drop, and no drifting or required periodic calibration.

Its on-board digital signal processor (DSP) provides proprietary digital signal coding and correlation detection routines, automatic adjustment to changing fluid properties, and dynamically-configured operating software to simplify programming.

The XMT1000 offers:
- Improved accuracy of 0.3% of reading
- One, two or three-channel operation
- Four configurable inputs/outputs for analog or digital communication
- Suitability for a wide range of pipe sizes and materials
Improved programming capability

The XMT1000 introduces a magnetic six-button keypad to allow safe programming and diagnostics verification in your hazardous (classified) location. There is no need to open the case to use a PC to program, eliminating the cost and time associated with obtaining hot work permits, and there is no need for an additional handheld programmer. Just touch the glass of the XMT1000 with the magnetic wand to change any parameter setting.

If you prefer your PC interface, the PanaFlow XMT1000 comes standard with MODBUS RS485 connectivity, providing full access to the meter’s diagnostics and programming using Vitality™ software. Vitality also provides continuous logging capability of up to 10,000 points with 26 parameters logged per point.

Multi-channel, multi-path options reduce costs and improve performance

The XMT1000 may be configured as a one-channel, two-channel or three-channel meter for measurement flexibility. It also offers one, two or three ultrasonic transducer paths. A single path can provide cost-effective flow measurement while multiple paths improve flow measurement accuracy and repeatability and add redundancy.

Automatically adjusts to changing fluid properties

Standard in all PanaFlow XMT1000 transmitters, our unique Automatic Tracking Window™ (ATW™) feature ensures accurate flow measurements even when fluid properties are unknown or changing. ATW dynamically sweeps the receiver window whenever the sound speed of the fluid changes. This powerful feature lets you measure flow when the fluid sound speed is unknown, or is changing.

The transit time flow measurement method utilizes two transducers to serve as both ultrasonic signal generators and receivers. When mounted on a pipe, they are in acoustic communication with each other. In operation, each transducer functions as a transmitter, generating a certain number of acoustic pulses, and then as a receiver for an identical number of pulses. The time interval between transmission and reception of the ultrasonic signals is measured in both directions. When the liquid in the pipe is not flowing, the transit-time downstream equals the transit-time upstream. When the liquid is flowing, the transit-time downstream is less than the transit-time upstream.

The difference between the downstream and upstream transit times is proportional to the velocity of the flowing liquid, and its sign indicates the direction of flow.

Wetted transducers

The XMT1000 can be used with a variety of wetted systems including the PanaFlow system. The PanaFlow system offers a fully integrated flow meter solution that includes the XMT1000 electronics, flow cell, and transducers, which simplifies installation.

The PanaFlow XMT1000 can be used with other PanaFlow systems or may be configured as a custom meter solution with wetted transducers to meet specific application needs.
XMT1000 specifications

Operation and performance

Fluid types
Acoustically conductive fluids, including most clean liquids, and many liquids with entrained solids or gas bubbles. Maximum void fraction depends on transducer, interrogation carrier frequency, path length and pipe configuration.

Transducer types
All liquid wetted transducers

Pipe sizes
Standard: 1 in. to 76 in. (25 mm to 1930 mm)
Optional: >76 in. (1930 mm), consult factory

Data logging
Storage standard on meter, up to 10,000 flow data points with up to 26 parameters per data point

Measurement parameters
Volumetric flow, mass flow, flow velocity and totalized flow

Flow accuracy (velocity)
Up to ±0.3% of reading (achievable when supplied with a complete flow meter system and process calibration). Accuracy depends on pipe size, installation and number of measurement paths.

The accuracy statement assumes measurement of a single phase homogeneous liquid with a fully developed symmetrical flow profile passing through the meter.

Applications with piping arrangements that create an asymmetrical flow profile may require extended piping straight runs and/or flow conditioning for the meter to perform to this specification.

Repeatability
±0.1% to 0.3% of reading

Range (bidirectional)
−40 to 40 ft/s (−12.2 to 12.2 m/s)

Meter turndown
400:1

Electronics

Enclosure
Powder coated aluminum (copper free) or stainless steel

Dimensions (standard)
• Weight: 10 lb (4.5 kg)
• Size (D x H x W): 8.40 in. x 6.42 in. x 5.87 in. (213.4 mm x 163.1 mm x 149.1 mm)

Channels
One, two or three–channel options

Display
128 x 64 mono–color LCD display, configurable for single or dual measurement parameters

Keypad
Built-in magnetic, six-button, lockable keypad

Standard Inputs/Outputs
• One 4 to 20 mA isolated output, 600 Ω maximum load
• One additional output, may be configured as either a pulse or frequency output.

Digital interfaces
Standard: RS485/Modbus®
Optional: HART® 7.0 protocol, with 4 dynamic variables, includes one additional 4 to 20 mA analog output
Optional: Foundation Fieldbus® FISCO, LAS capable with 5 AI blocks and a PID block

Power supplies
Universal 100–240 VAC 50/60 Hz ±10% or 12 to 28 VDC

Power consumption
15W maximum, typically <7W

Inrush current:
• 25 A maximum @ 100 µs
• 15 A maximum @ 1 ms

Temperature range
Operating: −40°F to 140°F (-40°C to +60°C) Storage: −67°F to 167°F (−55°C to 75°C)

Optional PC software
Vitality™ PC software for added functionality

Certifications
• US/CAN: Class I, Division 1, Groups B, C, D; Class I, Zone 1, Ex d IIC T6;
• ATEX/IECEx: Ex d IIC T6 FISCO outputs (pending) Ta = −40°C to +60°C, Type 4X
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Model:
XMT1000 liquid ultrasonic flow meter

Paths:
- Single path with MCX connectors
- Two or three path with MCX connectors
- Single path with flying leads
- Dual path with flying leads

Power:
- 100-20 VAC power supply
- 12-28 VDC power supply

Conformal coating:
- No conformal coating
- Conformal coating

Enclosure:
- Powder coated aluminum enclosure
- 316/316L stainless steel enclosure

Input/output:
- 4 to 20 mA isolated output, one additional output (pulse or frequency output)

Certifications:
- US/Canada Class I, Division 1, Group B, C, D T6 Ta = -40°C to +60°C
- Type 4X/IP66 hazardous locations installations
- IECEx/ATEX Exd IIc T6 Gb IP66 Ta = -40°C to +60°C hazardous locations installations

Digital communications:
- Standard: RS485/Modbus
- HART communication with four dynamic variables Foundation Fieldbus

Frequency:
- Standard frequency

Specials:
- No special
- Special

Panametrics, a Baker Hughes Business, provides solutions in the toughest applications and environments for moisture, oxygen, liquid and gas flow measurement. Experts in flare management, Panametrics technology also reduces flare emissions and optimizes performance.

With a reach that extends across the globe, Panametrics’ critical measurement solutions and flare emissions management are enabling customers to drive efficiency and achieve carbon reduction targets across critical industries including: Oil & Gas; Energy; Healthcare; Water and Wastewater; Chemical Processing; Food & Beverage and many others.

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