PetroShield lubricating corrosion inhibitor (LCI) doubled rod lift run life in mature wells with no failures to-date in the Permian Basin

CHALLENGES

- Frequent rod lift failures due to friction and mechanical wear, leading to significant downtime and maintenance costs
- Costs associated with workover operations were substantial, ranging from \$45,000 to \$100,000 per well
- Rod wear inhibitors needed to be stable at high (250°F) and low temperatures to ensure consistent performance in varying field conditions
- Rod wear inhibitors needed to maintain a viscosity under 1,000 cP at -40°C to meet the requirements



Rod cracking and splitting due to high friction prior to treatment

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SOLUTION

- Baker <u>Hughes PetroShield™ lubricating</u> <u>corrosion inhibitor (LCI)</u> was added in batch applications into selected rod lift wells, ensuring that they were stable at high and low temperatures
- With a combination of corrosion inhibitor and rod lift lubricant in a single dose, PetroShield LCI significantly reduces wear scarring and increases run life

6-Month Field Trials Historical Max Failure-Free **Time to Failure** Days (post Improvement treatment) (before of run life treatment) 92 2.5x Well1 220 +Well 2 136 210 +1.5x Well 3 80 210+ 2.5x Well 4 110 210 +2.0x

PetroShield lubricating corrosion inhibitor (LCI)

Wells using PetroShield lubricating corrosion inhibitor (LCI) have experienced zero failures to-date.

RESULTS Zero Rod lift failures or workovers needed*

Doubled Run life

~100% Reduction in wear scarring

94% Corrosion inhibition efficiency

*At time of publication, at the conclusion of six-month field trial

"Baker Hughes lubricating corrosion inhibitor has proven to be a game-changer."

- Jonathan Heironimus Portfolio Manager, Baker Hughes

