

# Masoneilan™ 33000 Series

Triple Offset  
Butterfly Valves

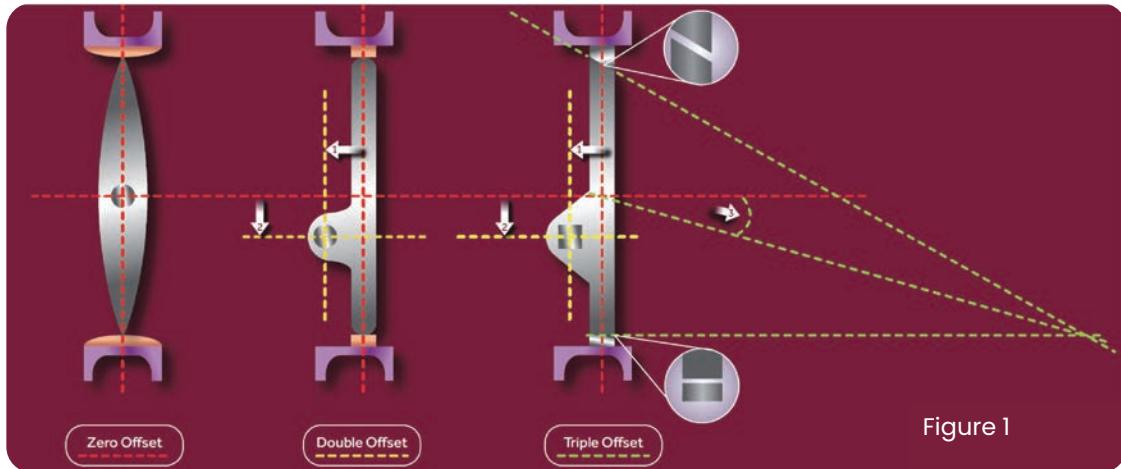


# Table of Contents

Overview / Features & Benefits .....	3
Numbering System.....	4
General Data – Actuator Mounting Positions.....	5-6
Body Assembly Data .....	7
<b>Materials of Construction</b>	
Standard .....	8
Standard CL 600 .....	9
Exploded View Standard.....	10
Exploded View 3" and 4" CL 600 .....	11
Cryogenic .....	12-13
Exploded View Cryogenic.....	14
<b>Rated Flow Coefficients</b>	
Flow to Close – ASME 150.....	15
Flow to Open – ASME 150 .....	16
Flow to Close – ASME 300.....	17
Flow to Open – ASME 300.....	18
Flow to Close – ASME 600 .....	19
Flow to Open – ASME 600.....	20
<b>Weights and Dimensions.....</b>	<b>21</b>
<b>Actuator Data</b>	
Model 33 .....	22
Model 31/32.....	23
Models 33 & 31/32 Dimensions.....	24
CP/GP Series.....	25
CP Series Dimensional Drawing .....	26
CP Series Dimensions.....	27
CP Series Dimensional Drawing with Manual Operator.....	28
CP Series Dimensions With Manual Operator .....	29-30
GP Series Dimensional Drawing .....	31
GP Series Dimensions.....	32-35

# Overview

Masoneilan's 33000 Series Triple Offset Butterfly Valve incorporates new performance enhancing operational features, allowing for a more simplified manufacturing process. The result is exclusive patented range of superior performance zero leakage bi-directional triple offset butterfly valves, suitable for extreme pressure/temperature applications.



## Features & Benefits

The 33000 Series Triple Offset Butterfly Valve incorporates new performance enhancing operational features including:



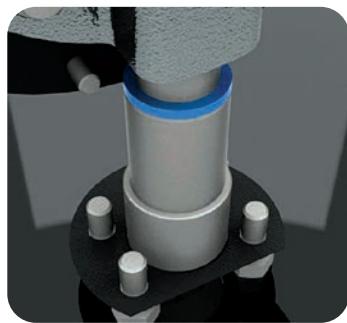
### Conical Sealing

A design focused on circular conical sealing technology means a better seal with max  $C_v$ , that performs at 100% for longer performance. Many other designs use elliptical seals, which create greater drag, reducing  $C_v$  and increasing wear.



### Zero Leakage

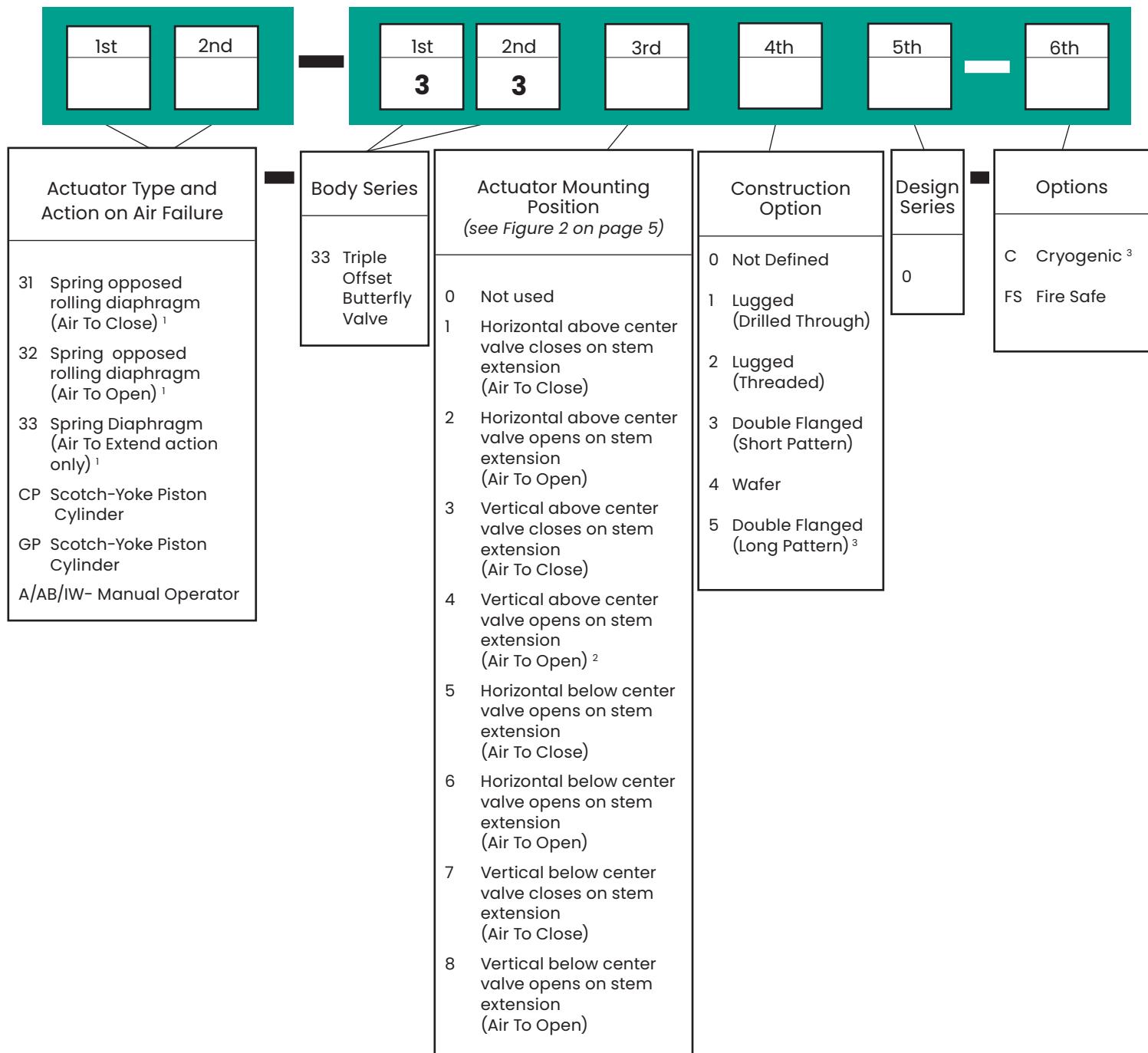
Our patented seat and seal technology makes for a more reliable valve. Better by design, there is only one theoretical leak path; properly maintained and operated, a Masoneilan 33000 Series valve means leak-free operation.



### Less Downtime

When the time comes to carry out essential maintenance, the Masoneilan 33000 Series design pays massive dividends. Components can be quickly inspected, removed and replaced, saving you valuable plant downtime.

# Numbering System

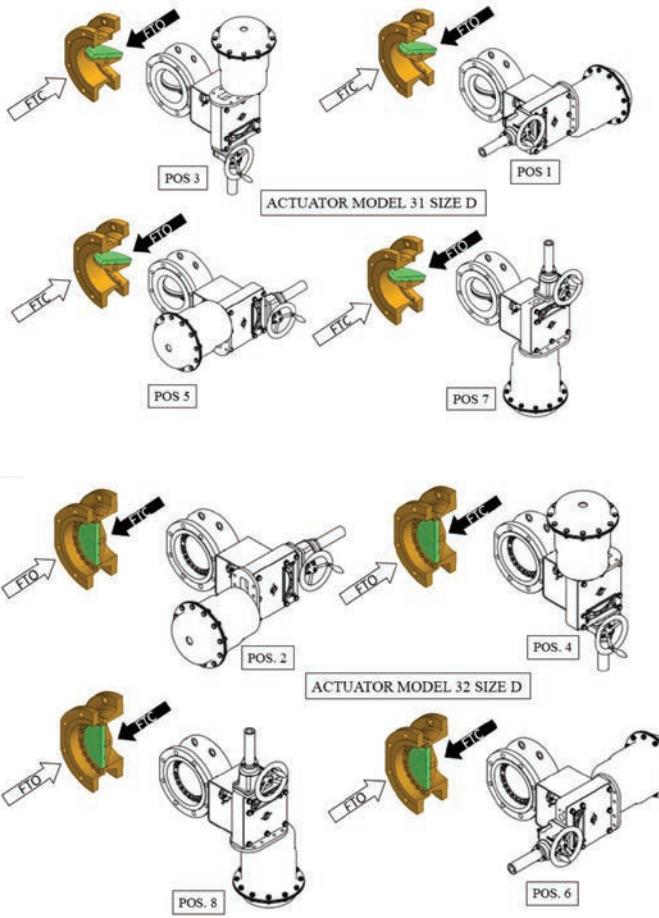


## Notes:

1. Up to 8" only
2. Standard configuration
3. Dimensional information available upon request

# General Data - Actuator Mounting Positions

Actuator Model 31/32 Size D



Actuator Model CP/GP

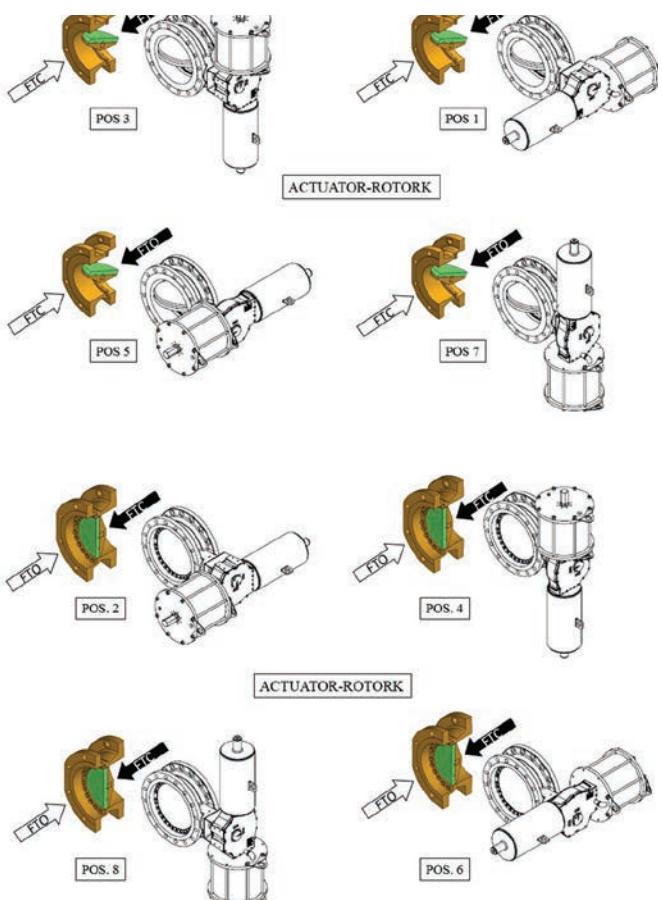
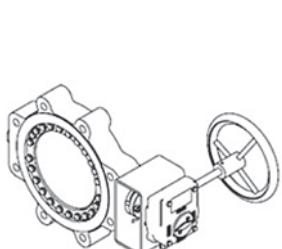
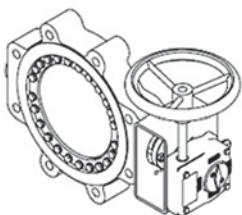


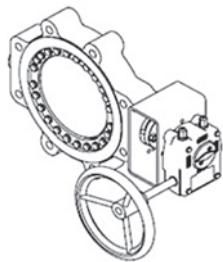
Figure 2 - Actuator Mounting Positions



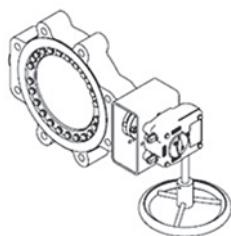
POS 1



POS 3



POS 5



POS 7

Figure 3 - Manual Operator Gearbox

# General Data

Flow Direction:	bi-directional (Preferred Direction: Shaft Upstream i.e. Flow To Close Reverse direction optional i.e. shaft downstream or Flow To Open)
Seat ring Seal Type:	laminated material
Seat Leakage:	Class IV (Standard) per IEC 60534-4 &ANSI/FCI 70-2 Class VI (Optional) per IEC 60534-4 &ANSI/FCI 70-2 Class V (Preferred direction only) API 598 (preferred direction only)
Cv Ratio:	50:1
Inherent Flow Characteristic:	Equal Percentage

## End Connections



Figure 3  
Wafer



Figure 4  
Lugged



Figure 5  
Double Flanged

## Certificates / Design Codes

### Certifications

The 33000 valves comply with:

- ASME B16-34
- European directives PED 2014/68/EU and ATEX 2014/34/EU
- Canada Registration Number (CRN)
- CU-TR 032 & CU-TR 012 Category 1, 2 & 3
- Fire Safe according to NF EN ISO 10497 & API 607
- API 598
- ISO 15848 Fugitive Emissions
- IBR
- AQSIQ
- SIL 3 according to IEC 61508

# Body Assembly Data

## Cast integral bonnet, Short neck design

### Body Style Options:

- Lugged (Through Holes & Drilled & Threaded Holes)
- Wafer
- Double Flanged Short Pattern (DFSP)
- Double Flanged Long Pattern (DFLP)

### Body Face To Face:

- Wafer and lugged bodies API 609 Table-3 (A) (Category B Valves for sizes up to 48")
- Double flanged long pattern: API609 table 3 (B) (Category B Valves for sizes up to 48")
- Double flanged short pattern: API609 table 3 (C) (Category B Valves for sizes up to 48")
  - Class 150: dimensions agree with ISO 5752 Basic series 13 and EN 558-2 and EN 593
  - Class 300: dimensions agree with ISO 5752 Basic series 14 and EN 558-2 and EN 593
  - Class 600: dimensions agree with ISO 5752 Basic series 14 and EN 558-2 and EN 593

### Body End Options:

- Raised Face on Lugged and wafer
- Raised Face Flange
- Flange finishing: Ra 3.2µm – 6.4µm (125–250 AARH)
  - Other flange facings and surface finishes available on request
- Ring Type Joint optional
- Butt weld end optional

### Body Materials:

- Carbon steel WCC
- Stainless steel CF8M
- Low Temperature Carbon Steel LCC
- Duplex and Chrome Moly
- Other material available upon request

### Special Applications:

Designed with metal-to-metal seats, and optional extended bonnet design, the 33000 Series is ideal to maintaining zero leakage performance under harsh conditions, including LNG cryogenic conditions (-196°C), and fire resistant environments requiring API 607 and ISO EN 10497 certification.



# Standard Materials of Construction

(Refer to parts list on page 10)

Valve Sizes: 3" to 48"

Body Ratings: ANSI Class 150 to 300

Temperature Range (in °F)		-50°F ▼	-20°F ▼	650°F ▼
Part No.	Description	Standard Materials		
B001	Body		A216 GR WCC/WCB/EN 1.0619/1.0625	
			ASTM A352 GR LCC	
			ASTM A351 Grade CF8M/EN 1.4408	
B011	Bearing		ASTM A479 UNS S31603 Hard Coated	
B208	Bearing Protector		Die Formed Graphite	
B102	Seat Ring (CL 150)		ASTM A240 UNS S31600 with Laminated Graphite Sheet for Valve Size $\leq$ 10"	
			ASTM B443 UNS N06625 with Laminated Graphite Sheet for Valve Size $\geq$ 12"	
B102	Seat Ring (CL 300)		ASTM A240 UNS S31600 with Laminated Graphite Sheet for Valve Size $\leq$ 8"	
			ASTM B443 UNS N06625 with Laminated Graphite Sheet for Valve Sizes $\geq$ 10"	
B913c	Seat Ring Fasteners (CL 150)		A4-80 (ISO 3506) 316L	
	Seat Ring Fasteners (CL 300)		ASTM A564 UNS S17400 H1150D	
B103	Seat Ring Gasket		NR40 Nickel Reinforced Graphite Sheet	
B206	Packing Set		Gland Packing Passivated / Braided Graphite Packing	
B105	Seat Ring Retainer		Solution Annealed 316L Stainless Steel	
B137	Disc Retainer		Solution Annealed 316 Stainless Steel	
B913	Disc Fasteners		A4-80 (ISO 3506) 316L	
B138	Disc		Solution Annealed 316L Stainless Steel	
B010	End Plate		Solution Annealed 316L Stainless Steel	
B913a	End Plate Fasteners		ASTM A564 UNS S17400 H1150D	
B015	End Plate Gasket		NR40 Nickel Reinforced Graphite	
B213	Packing Flange		Solution Annealed 316L Stainless Steel	
B201	Packing Nut		A4-80 (ISO 3506) 316L	
B202	Packing Ring		ASTM A479 UNS S31603 Hard Coated	
B200	Packing Stud		A4-80 (ISO 3506) 316L	
B123	Shaft		ASTM A564 UNS S17400 H1150D	
B139	Thrust Pad		ASTM A479 UNS S31603 Hard Coated	
B913b	Thrust Pad Fastener		A4-80 (ISO 3506) 316L	
B903	Dowel Pin		17-4PH Type 630(H1150D)	
Part No.	Temperature Range (in °C)	-46°C ▲	-29°C ▲	343°C

# Standard Materials of Construction CL 600

(Refer to parts list on page 10)

Valve Sizes: 3" to 20"

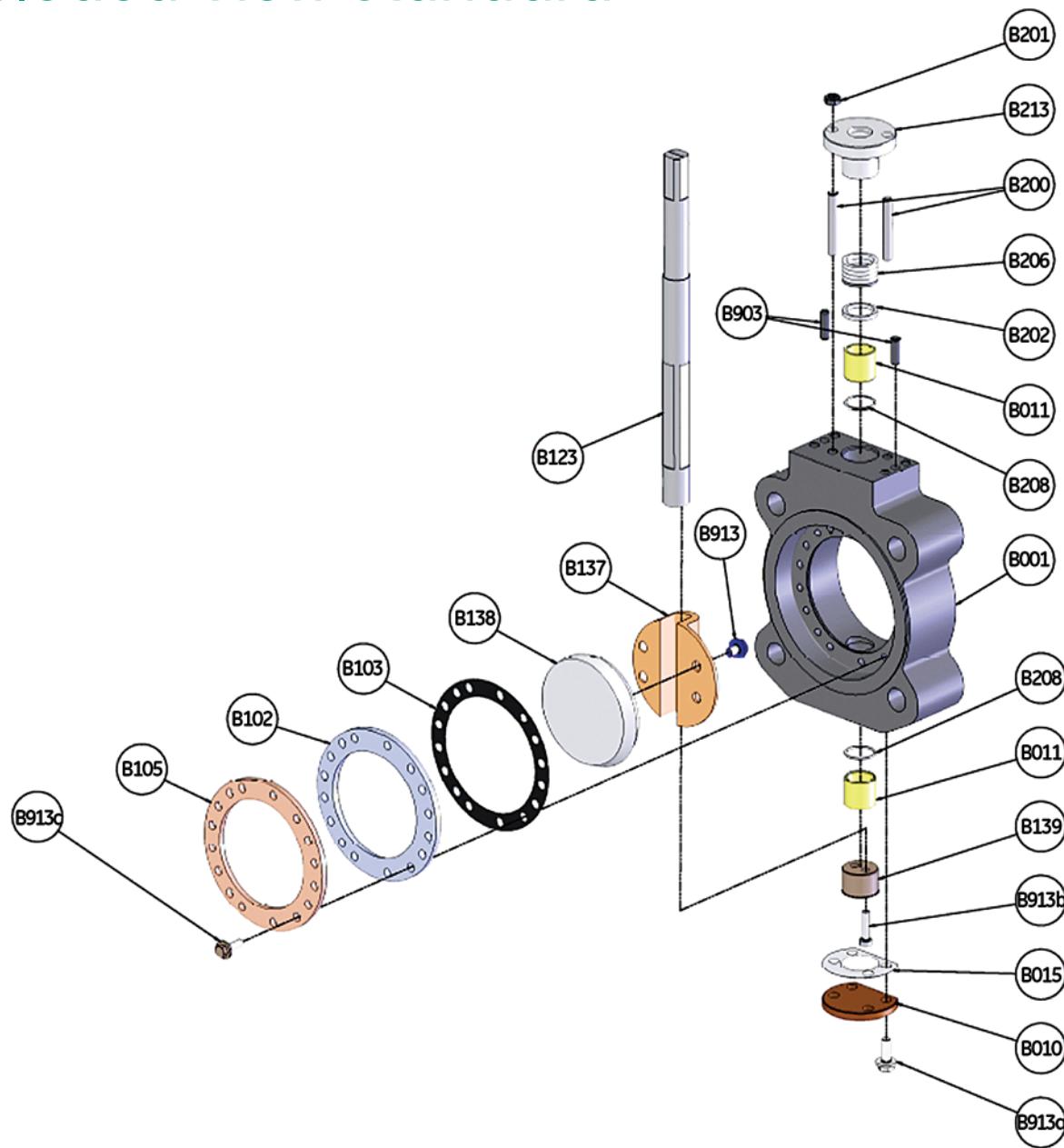
Body Ratings: ANSI Class 600

Temperature Range (in °F)		-50°F ▼	-20°F ▼	650°F ▲
Part No.	Description	Standard Materials		
B001	Body	A216 GR WCC/WCB/EN 1.0619/1.0625 CMS-1040		
		ASTM A217 Grade WC9 HRc 22 Maximum and CMS-1040		
		ASTM A352 GR LCC HRc 22 Maximum CMS-1040		
		ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B011	Bearing	ASTM A479 UNS S31603 Titanium Nitride Coated		
B208	Bearing Protector	Die Formed Graphite		
B102	Seat Ring	ASTM B443 UNS N06625 with Laminated Graphite Sheet		
B913b <sup>1</sup> B915a <sup>2</sup>	Seat Ring Fasteners	17-4PH Type 630 (H1150D)		
B103	Seat Ring Gasket	SST100 - Tanged Stainless Steel reinforced Graphite Sheet		
B206	Packing Set	Gland Packing Passivated / Gland Packing Braided		
B105	Seat Ring Retainer	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B137	Disc <sup>3</sup>	Solution Annealed 316 Stainless Steel HRc 22 Maximum		
B913	Disc Fasteners <sup>3</sup>	A4-80 (ISO 3506) 316L		
B138	Integrated Disc and Disc Seat <sup>4</sup>	17-4PH Type 630 (H1150D)		
B929	Key <sup>4</sup>	17-4PH Type 360 (H1150D)		
B914	Grub Screw <sup>4</sup>	ASTM B446 HRc 35 Maximum (UNS N06625) Hot Worked and Annealed		
B138	Disc Seat <sup>3</sup>	Solution Annealed 316 Stainless Steel HRc 22 Maximum		
B010	End Plate	ASTM A351 GR CF3M/EN 14408 C:0.03/14409 CMS-1040 HRc 22 Maximum		
B913a	End Plate Fasteners	ASTM A564 UNS S17400 H1150D		
B015	End Plate Gasket	SST100 - Tanged Stainless Steel Reinforced Graphite Sheet		
B213	Packing Flange	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B201	Packing Nut	A4-80 (ISO 3506) 316L		
B202	Packing Ring	ASTM A479 UNS S31603 Titanium Nitride Coated		
B200	Packing Stud	A4-80 (ISO 3506) 316L		
B123	Shaft	17-4PH Type 630 (H1150D)		
B139	Thrust Pad	ASTM A479 UNS S31603 Titanium Nitride Coated		
B915	Thrust Pad Fastener	A4-80 (ISO 3506) 316L		
B903	Dowel Pin	17-4PH Type 630 (H1150D)		
Part No.	Temperature Range (in °C)	-46°C ▲	-29°C ▲	343°C ▲

## Notes:

1. Used from 3" to 8" CL 600
2. Used from 10" to 20" CL 600
3. Not Available in 3" and 4" CL 600
4. Available in 3" and 4" CL 600 only

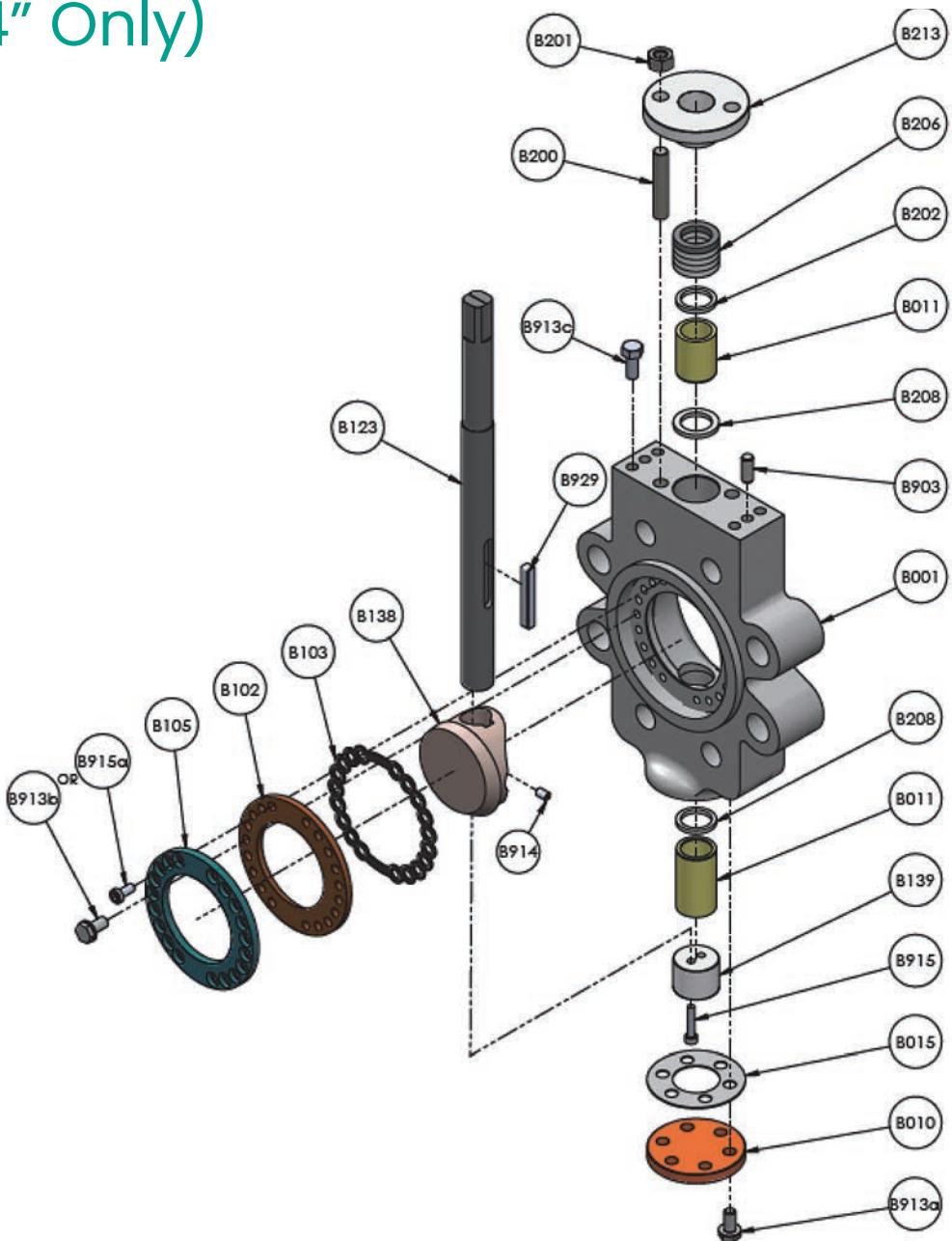
# Exploded View Standard



Part No.	Description
B001	Body
B010	End Plate
B011	Bearing
B015	End Plate Gasket
B102	Seat Ring
B103	Seat Ring Gasket
B105	Seat Ring Retainer
B123	Shaft
B137	Disc Retainer
B138	Disc
B139	Thrust Pad

Part No.	Description
B200	Full Threaded Stud
B201	Hex Nut
B202	Gland Packing Ring
B206	Gland Packing
B208	Bearing Protector
B213	Gland
B903	Dowel Pin
B913	Flange Hex Bolt
B913a	Flange Hex Bolt
B913b	Cap Head Screw
B913c	Flange Hex Bolt

# Exploded View Standard Class 600 (3" & 4" Only)



Part No.	Description
B001	Body
B010	End Plate
B011	Bearing
B015	End Plate Gasket
B102	Seat Ring
B103	Seat Ring Gasket
B105	Seat Ring Retainer
B123	Shaft
B138	Disc Seat
B139	Thrust Pad
B200	Full Threaded Stud
B201	Hex Nut

Part No.	Description
B202	Gland Packing Ring
B206	Gland Packing
B208	Bearing Protector
B213	Gland
B903	Dowel Pin
B813a	Flange Hex Bolt
B913b	Flange Hex Bolt
B913c	Flange Hex Bolt
B914	Set Screw
B915	Cap Head Screw
B915a	Cap Head Screw
B929	Shaft Key

# Cryogenic Materials of Construction

(Refer to parts list on page 14)

Valve Sizes: 3" to 24"

Body Ratings: ANSI Class 150 to 300

Temperature Range (in °F)		-320°F ▼	-50°F ▼	-20°F ▼
Part No.	Description	Standard Materials		
B001	Body	ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B003	Cryogenic Extension	ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B015a	Body Gasket	316L Stainless Steel Spiral w/Gasket and Graphite Filler		
B002	Body Stud	ASTM A193 Grade B8 Class 2		
B014	Body Stud Nut	ASTM A194 Grade 8 HRc 22 Maximum		
B011	Bearing	ASTM A479 UNS S31603 Titanium Nitride Coated		
B011a	Sleeve	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B208	Bearing Protector	Die Formed Graphite		
B102	Seat Ring (CL150) <sup>1</sup>	ASTM A240 UNS S31600 with Laminated Graphite Sheet for Valve Size $\leq$ 10"		
		ASTM B443 UNS N06625 with Laminated Graphite Sheet for Valve Size $\geq$ 12"		
B102	Seat Ring (CL 300) <sup>1</sup>	ASTM A240 UNS S31600 with Laminated Graphite Sheet for Valve Size $\leq$ 8"		
		ASTM B443 UNS N06625 with Laminated Graphite Sheet for Valve Size $\geq$ 10"		
B913b	Seat Ring Fasteners	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B103	Seat Ring Gasket	NR40 Nickel reinforced Graphite Sheet		
B206	Packing Set	Gland Packing Passivated   Gland Packing Braided		
B105	Seat Ring Retainer	ASTM A240 TY 316L (UNS S31603) HRc 22 Maximum		
B137	Disc	ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B913	Disc Fasteners	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B138	Disc Seat	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B010	End Plate	ASTM A351 GR CF3M/EN 14408 C:0.03/14409 CMS-1040 HRc 22 Maximum		
B913a	End Plate Fasteners	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B015	End Plate Gasket	NR40 Nickel reinforced Graphite Sheet		
B213	Packing Flange	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B201	Packing Nut	A4-80 (ISO 3506) 316L		
B202	Packing Ring	ASTM A479 UNS S31603 Titanium Nitride Coated		
B200	Packing Stud	A4-80 (ISO 3506) 316L		
B123	Shaft <sup>2</sup>	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B139	Thrust Pad	ASTM A479 UNS S31603 Titanium Nitride Coated		
B915	Thrust Pad Fastener	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B903	Dowel Pin	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
Part No.	Temperature Range (in °C)	-196°C ▲	-46°C ▲	-29°C

**Notes:**

1. May change to Nitronic 50 metal seal, consult engineering.
2. Inconel will be substituted in the applications when required due to the differential pressure.

# Cryogenic Materials of Construction

(Refer to parts list on page 14)

Valve Sizes: 3" to 20"

Body Ratings: ANSI Class 600

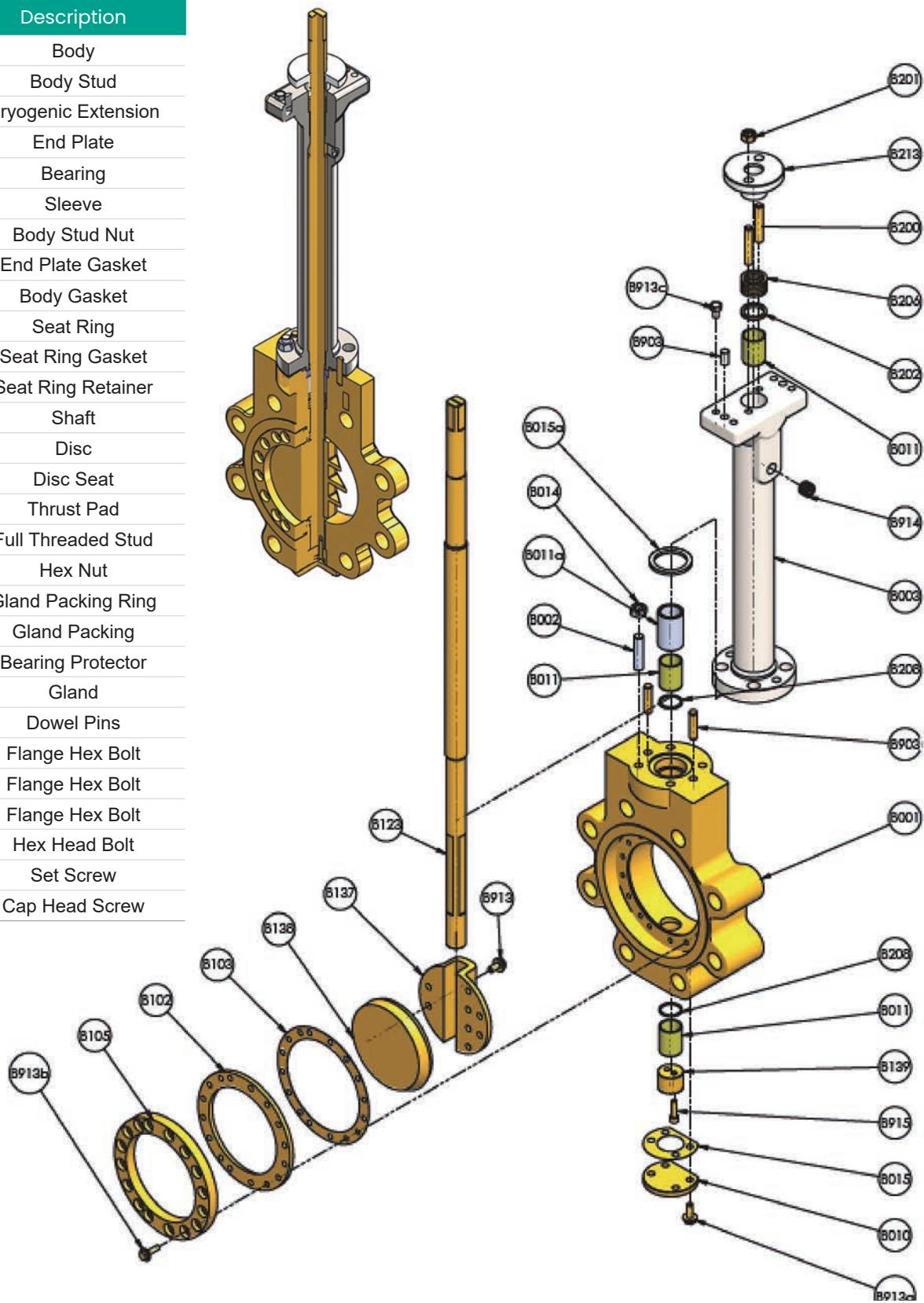
Temperature Range (in °F)		-320°F ▼	-50°F ▼	-20°F ▼
Part No.	Description	Standard Materials		
B001	Body	ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B003	Cryogenic Extension	ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B015a	Body Gasket	316L Stainless Steel Spiral w/Gasket and Graphite Filler		
B002	Body Stud	ASTM A193 Grade B8 Class 2		
B014	Body Stud Nut	ASTM A194 Grade 8 HRc 22 Maximum		
B011	Bearing	ASTM A479 UNS S31603 Titanium Nitride Coated		
B011a	Sleeve	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B208	Bearing Protector	Die Formed Graphite		
B102	Seat Ring <sup>1</sup>	ASTM B443 UNS N06625 with Laminated Graphite Sheet		
B913b <sup>3</sup>	Seat Ring Fasteners	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B913a <sup>4</sup>				
B103	Seat Ring Gasket	SST100 - Tanged Stainless Steel Reinforced Graphite Sheet		
B206	Packing Set	Gland Packing Passivated   Gland Packing Braided		
B105	Seat Ring Retainer	ASTM A240 TY 316L (UNS S31603) HRc 22 Maximum		
B137	Disc <sup>5</sup>	ASTM A351 Grade CF8M/EN 1.4408 CMS-1040 HRc 22 Maximum		
B913	Disc Fasteners <sup>5</sup>	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B138	Integrated Disc Seat and Disc Seat <sup>6</sup>	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B929	Key <sup>6</sup>	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B914	Grub Screw <sup>6</sup>	ASTM B446 HRc 35 Maximum (UNS N0625) Hot Worked and Annealed		
B138	Disc Seat <sup>5</sup>	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B010	End Plate	ASTM A351 GR CF3M/EN 14408 C:0.03/14409 CMS-1040 HRc 22 Maximum		
B913a	End Plate Fasteners	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B015	End Plate Gasket	SST100 - Tanged Stainless Steel Reinforced Graphite Sheet		
B213	Packing Flange	Solution Annealed 316L Stainless Steel HRc 22 Maximum		
B201	Packing Nut	A4-80 (ISO 3506) 316L		
B202	Packing Ring	ASTM A479 UNS S31603 Titanium Nitride Coated		
B200	Packing Stud	A4-80 (ISO 3506) 316L		
B123	Shaft <sup>2</sup>	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B139	Thrust Pad	ASTM A479 UNS S31603 Titanium Nitride Coated		
B915	Thrust Pad Fastener	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
B903	Dowel Pin	ASTM A479 Type XM-19 HRc 35 Maximum w/ Hot Rolled / Cold Rolled Condition		
Part No.	Temperature Range (in °C)	-196°C ▲	-46°C ▲	-29°C ▲

**Notes:**

1. May change to Nitronic 50 metal seal, consult engineering.
2. Inconel will be substituted in the applications when required due to the differential pressure.
3. Used from 3" to 8" CL 600.
4. Used from 10" to 20" CL 600.
5. Not Available in 3" and 4" CL 600.
6. Available in 3" and 4" CL 600 only.

# Exploded View Cryogenic

Part No.	Description
B001	Body
B002	Body Stud
B003	Cryogenic Extension
B010	End Plate
B011	Bearing
B011a	Sleeve
B014	Body Stud Nut
B015	End Plate Gasket
B015a	Body Gasket
B102	Seat Ring
B103	Seat Ring Gasket
B105	Seat Ring Retainer
B123	Shaft
B137	Disc
B138	Disc Seat
B139	Thrust Pad
B200	Full Threaded Stud
B201	Hex Nut
B202	Gland Packing Ring
B206	Gland Packing
B208	Bearing Protector
B213	Gland
B903	Dowel Pins
B913	Flange Hex Bolt
B913a	Flange Hex Bolt
B913b	Flange Hex Bolt
B913c	Hex Head Bolt
B914	Set Screw
B915	Cap Head Screw











# Rated Flow Coefficients

## Flow to Close - ASME 600

Valve Size		ASME 600 - Valve Sizing Coefficient (Cv)										
		Disc Opening Percent										
Inches	mm		10	20	30	40	50	60	70	80	90	100
3"	80	Cv	1.3	3.6	7	11	18	26	34	44	53	58
		F <sub>L</sub>	0.93	0.91	0.90	0.88	0.86	0.85	0.836	0.81	0.80	0.78
		X <sub>T</sub>	0.73	0.70	0.68	0.65	0.693	0.60	0.58	0.56	0.53	0.51
4"	100	Cv	2	5	10	17	26	37	50	64	78	85
		F <sub>L</sub>	0.93	0.91	0.90	0.88	0.86	0.84	0.82	0.81	0.79	0.77
		X <sub>T</sub>	0.73	0.70	0.67	0.65	0.62	0.60	0.57	0.55	0.52	0.50
6"	150	Cv	7	20	38	63	98	142	191	243	296	322
		F <sub>L</sub>	0.92	0.90	0.88	0.86	0.84	0.82	0.80	0.78	0.76	0.74
		X <sub>T</sub>	0.71	0.68	0.65	0.62	0.59	0.57	0.54	0.51	0.49	0.46
8"	200	Cv	19	54	101	168	261	377	508	646	787	856
		F <sub>L</sub>	0.91	0.89	0.86	0.84	0.81	0.78	0.76	0.73	0.71	0.68
		X <sub>T</sub>	0.70	0.66	0.62	0.59	0.55	0.52	0.48	0.45	0.42	0.39
10"	250	Cv	31	87	163	272	422	611	823	1047	1274	1387
		F <sub>L</sub>	0.90	0.88	0.85	0.82	0.80	0.77	0.74	0.71	0.69	0.66
		X <sub>T</sub>	0.68	0.4	0.61	0.57	0.53	0.50	0.46	0.43	0.40	0.37
12"	300	Cv	45	123	232	386	599	868	1168	1487	1809	1969
		F <sub>L</sub>	0.89	0.86	0.83	0.81	0.78	0.75	0.72	0.69	0.66	0.63
		X <sub>T</sub>	0.67	0.63	0.59	0.55	0.51	0.47	0.43	0.40	0.37	0.33
14"	350	Cv	55	152	287	477	741	1073	1444	1838	2236	2434
		F <sub>L</sub>	0.88	0.85	0.81	0.78	0.74	0.71	0.67	0.64	0.60	0.57
		X <sub>T</sub>	0.65	0.61	0.56	0.51	0.47	0.42	0.38	0.34	0.31	0.27
16"	400	Cv	64	178	336	558	867	1255	1690	2150	2616	2848
		F <sub>L</sub>	0.87	0.84	0.80	0.77	0.73	0.69	0.66	0.62	0.59	0.558
		X <sub>T</sub>	0.64	0.59	0.54	0.49	0.45	0.40	0.36	0.33	0.29	0.25
18"	450	Cv	85	235	444	738	1147	1661	2235	2844	3461	3768
		F <sub>L</sub>	0.86	0.83	0.79	0.76	0.72	0.69	0.65	0.62	0.58	0.55
		X <sub>T</sub>	0.62	0.52	0.53	0.48	0.44	0.40	0.36	0.32	0.29	0.25
20"	500	Cv	122	336	635	1054	1638	2372	3194	4063	4944	5383
		F <sub>L</sub>	0.85	0.82	0.79	0.75	0.72	0.69	0.65	0.62	0.58	0.55
		X <sub>T</sub>	0.61	0.57	0.52	0.48	0.43	0.39	0.36	0.32	0.29	0.25

# Rated Flow Coefficients

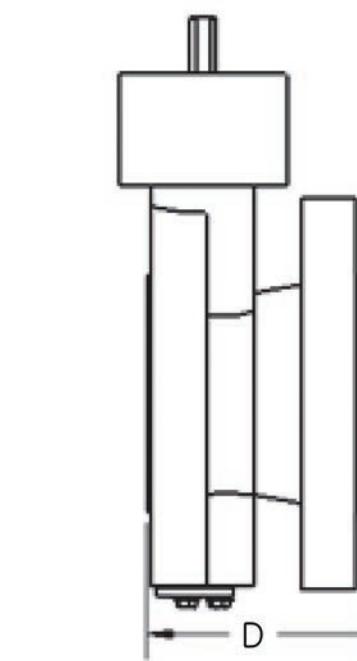
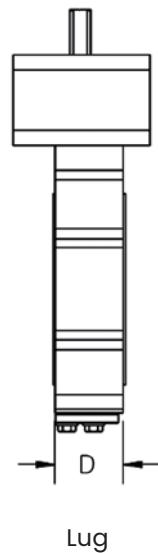
## Flow to Open – ASME 600

Valve Size		ASME 600 - Valve Sizing Coefficient (Cv)										
		Disc Opening Percent										
Inches	mm		10	20	30	40	50	60	70	80	90	100
3"	80	Cv	2.7	5.2	8.6	13.3	20	28	37	48	55	56
		F <sub>L</sub>	0.93	0.91	0.89	0.87	0.84	0.82	0.80	0.78	0.75	0.73
		X <sub>T</sub>	0.73	0.70	0.66	0.63	0.60	0.56	0.53	0.50	0.48	0.45
4"	100	Cv	3.9	7.5	12.6	19	29	40	55	70	80	81
		F <sub>L</sub>	0.93	0.91	0.89	0.87	0.84	0.82	0.80	0.78	0.75	0.73
		X <sub>T</sub>	0.73	0.70	0.66	0.63	0.60	0.56	0.53	0.50	0.48	0.45
6"	150	Cv	15	29	48	74	109	153	207	265	303	307
		F <sub>L</sub>	0.92	0.90	0.88	0.86	0.83	0.81	0.79	0.77	0.74	0.72
		X <sub>T</sub>	0.71	0.68	0.65	0.61	0.58	0.55	0.52	0.49	0.46	0.44
8"	200	Cv	40	76	127	197	291	409	551	706	806	818
		F <sub>L</sub>	0.91	0.89	0.87	0.85	0.83	0.81	0.78	0.76	0.74	0.72
		X <sub>T</sub>	0.70	0.67	0.64	0.60	0.57	0.55	0.52	0.49	0.46	0.44
10"	250	Cv	64	123	205	318	471	661	892	1143	1305	1325
		F <sub>L</sub>	0.90	0.88	0.86	0.84	0.81	0.79	0.77	0.75	0.72	0.70
		X <sub>T</sub>	0.68	0.65	0.62	0.59	0.55	0.52	0.49	0.47	0.44	0.41
12"	300	Cv	91	175	291	452	668	939	1267	1623	1852	1881
		F <sub>L</sub>	0.89	0.87	0.85	0.83	0.80	0.78	0.76	0.74	0.71	0.69
		X <sub>T</sub>	0.67	0.64	0.60	0.57	0.54	0.51	0.48	0.45	0.43	0.40
14"	350	Cv	112	216	360	558	826	1161	1566	2007	2290	2325
		F <sub>L</sub>	0.88	0.86	0.84	0.82	0.79	0.77	0.75	0.76	0.70	0.68
		X <sub>T</sub>	0.65	0.62	0.59	0.56	0.53	0.50	0.47	0.44	0.41	0.39
16"	400	Cv	131	253	421	653	967	1358	1833	2348	2679	2720
		F <sub>L</sub>	0.87	0.85	0.83	0.81	0.78	0.76	0.74	0.72	0.69	0.67
		X <sub>T</sub>	0.64	0.61	0.58	0.51	0.51	0.49	0.46	0.43	0.40	0.38
18"	450	Cv	174	335	557	864	1279	1797	2425	3106	3544	3599
		F <sub>L</sub>	0.86	0.84	0.82	0.79	0.77	0.74	0.77	0.70	0.67	0.65
		X <sub>T</sub>	0.62	0.59	0.56	0.53	0.50	0.47	0.44	0.41	0.38	0.35
20"	500	Cv	248	478	796	1235	1827	2567	3464	4437	5063	5142
		F <sub>L</sub>	0.85	0.83	0.81	0.79	0.76	0.74	0.72	0.70	0.67	0.65
		X <sub>T</sub>	0.61	0.58	0.55	0.52	0.49	0.46	0.43	0.41	0.38	0.35

# Weights and Dimensions

## Face to Face Dimension Table

Valve Size	Class	LUG / WAFER		DFSP	
		mm	inch	mm	inch
3"	150	48.0	1.89	114.0	4.49
	300	48.0	1.89	114.0	4.49
	600	54.0	2.13	180.0	7.09
4"	150	54.0	2.13	127.0	5.00
	300	54.0	2.13	127.0	5.00
	600	64.0	2.52	190.0	7.48
6"	150	58.0	2.28	140.0	5.51
	300	60.0	2.36	140.0	5.51
	600	78.0	3.07	210.0	8.27
8"	150	63.5	2.50	152.0	5.98
	300	73.0	2.87	152.0	5.98
	600	102.0	4.02	230.0	9.06
10"	150	71.0	2.80	165.0	6.50
	300	83.0	3.27	165.0	6.50
	600	117.0	4.61	250.0	9.8
12	150	81.0	3.19	178.0	7.01
	300	92.0	3.62	178.0	7.01
	600	140.0	5.51	270.0	10.63
14"	150	92.0	3.62	190.0	7.48
	300	117.0	4.61	190.0	7.48
	600	155.0	6.10	290.0	11.42
16"	150	102.0	4.02	216.0	8.50
	300	133.0	5.24	216.0	8.50
	600	178.0	7.01	31.00	12.20
18"	150	114.0	4.49	222.0	8.74
	300	149.0	5.87	222.0	8.74
	600	200.0	7.87	330.0	12.99
20"	150	127.0	5.00	229.0	9.02
	300	159.0	6.26	229.0	9.02
	600	216.0	8.50	350.0	13.78
24"	150	154.0	6.06	267.0	10.51
	300	181.0	7.13	267.0	10.51
30"	150	190.0	7.48	318.0	12.52
	300	215.0	8.46	318.0	12.52
36"	150	203.0	7.99	330.0	12.99
	300	252.0	9.92	330.0	12.99
42"	150	251.0	9.88	410.0	16.14
	300	290.0	11.42	410.0	16.14
48"	150	276.0	10.87	470.0	18.50
	300	320.0	12.60	470.0	18.50



Double Flanged (Short Pattern) (DFSP)

# Actuator Data – Model 33

## 3" to 8" inch Valve (DN 80 – DN 200) with Masoneilan Rotary Actuator

### Type:

Spring-diaphragm, floating stem pneumatic actuator

### Action:

Increasing air extends stem

### Bench Range:

B size 7–16 psig (48–110 kPa)  
C size 9–16 psig (62–110 kPa)

### Connection:

1/4" NPT

### Fail Safe Action:

Field reversible

### Yoke:

Carbon steel

### Bracket:

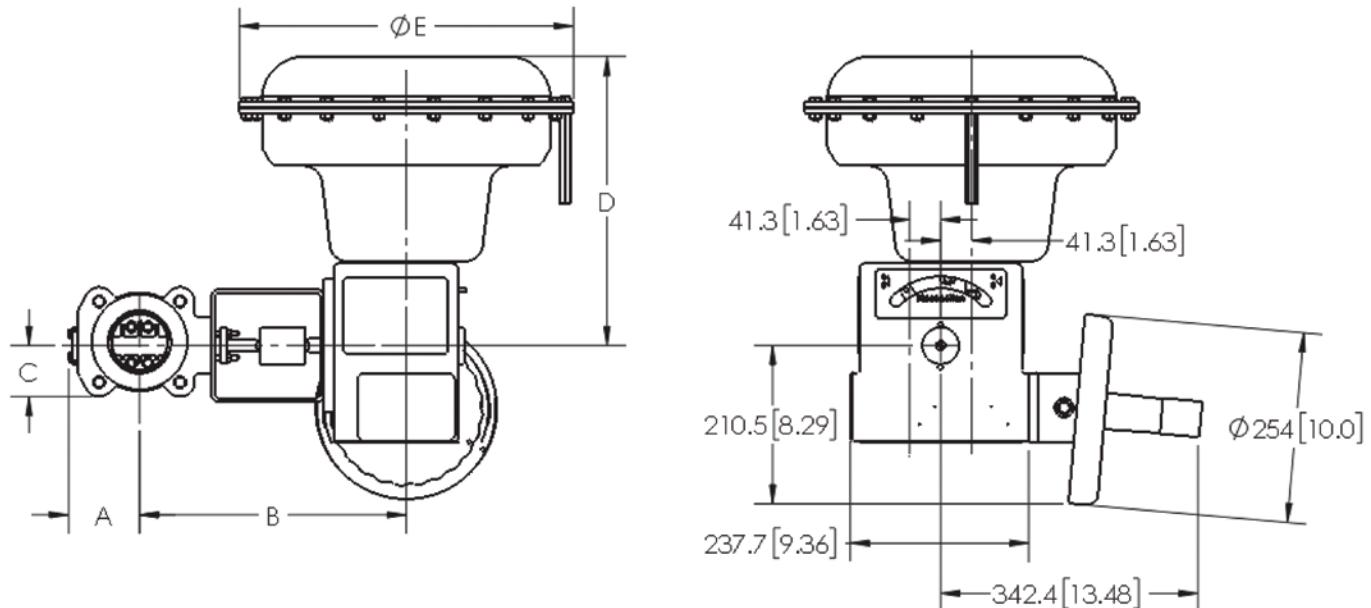
Cast iron

### Handwheel:

(optional) Push type tilting, rising stem, permanently lubricated materials: 17-4 PH and AISI 416 stainless steel optional adjustable limit stops

### Bracket Bearing:

A sealed, permanently lubricated ball bearing



Valve Dimensions with Actuator Model 33

# Actuator Data - Model 31/32

## 3" to 8" inch Valve (DN 80 – DN 200) with Masoneilan Rotary Actuator

Type:

Spring return, rolling diaphragm pneumatic actuator

Action:

Increasing air extends stem

Bench Range:

12–28 psig (83–193 kPa), 17–40 psig (117–276 kPa) or  
29–68 psig (200–469 kPa)

Connection:

1/4" NPT

Fail Safe Action:

Field reversible

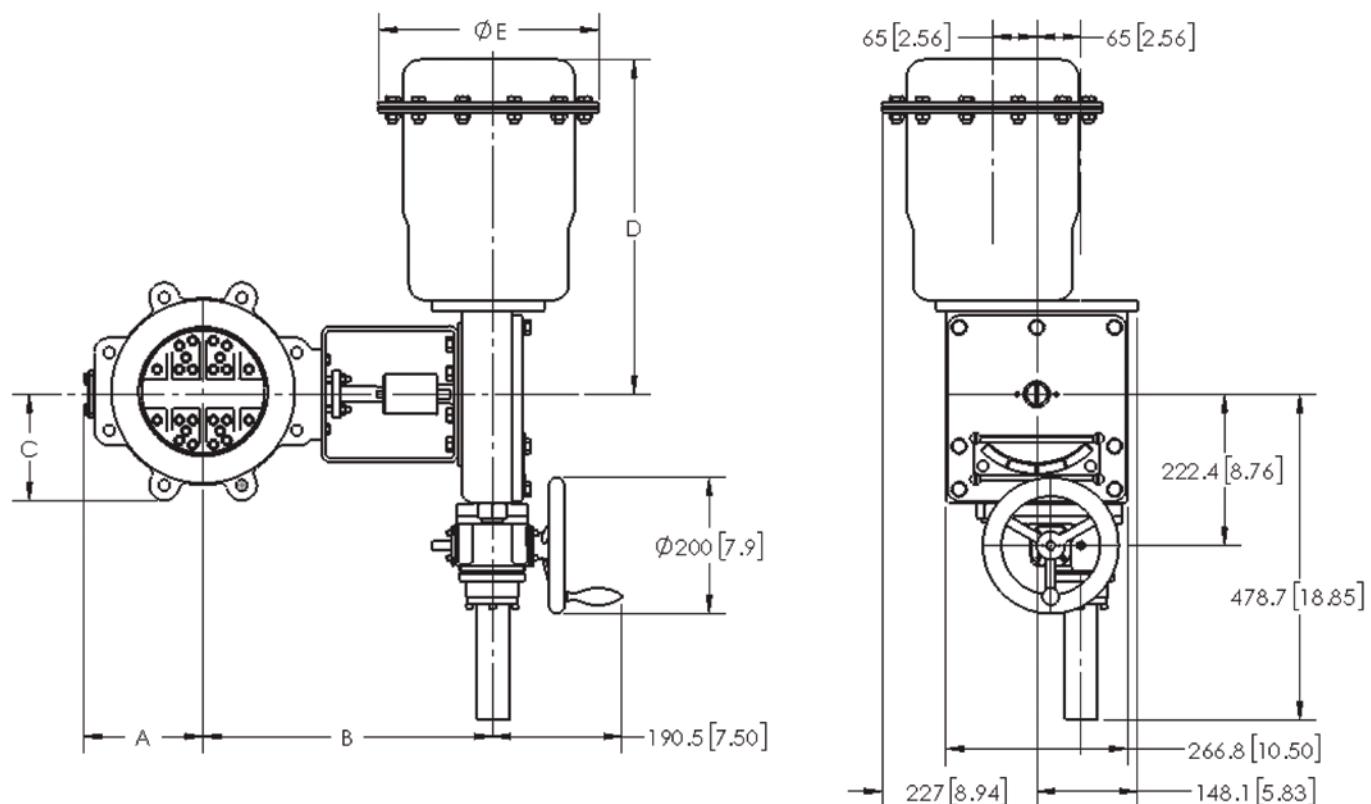
Yoke:

Carbon steel

Manual Override:

(optional) Gear type mechanical jack-screw

Adjustable Limit Stops



Valve Dimensions with Actuator Model 31/32 Size D

# Actuator Data - Models 33 & 31/32

## Dimensions

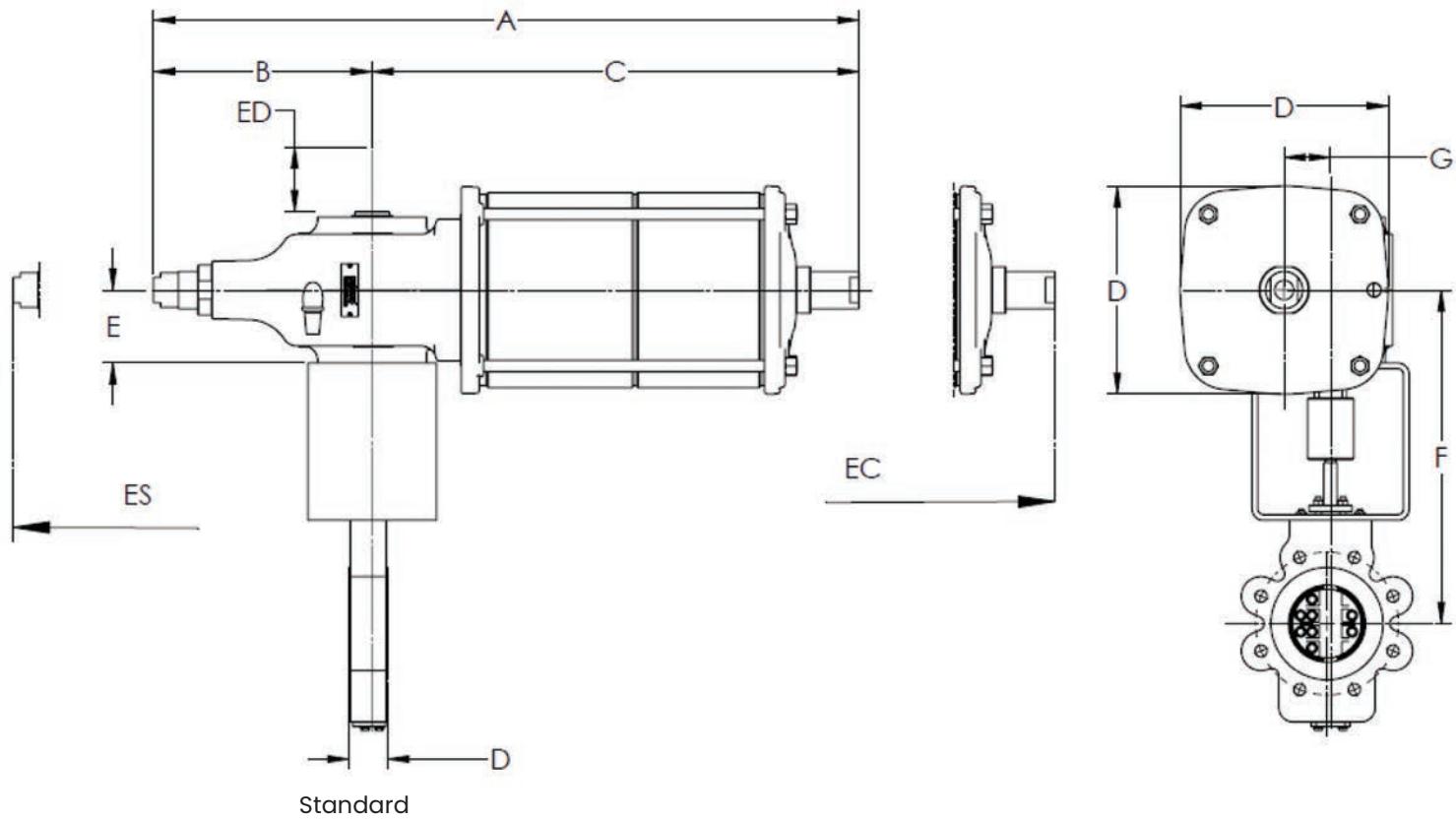
Valve Size		Class	Actuator Size	A		B				C		D		E	
						Standard		Cryogenic							
Inches	DN			inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
3	80	150	33B	3.72	94.5	14.00	355.6	30.21	767.2	3.75	95.3	11.60	294.6	13.00	330.2
		300	33C	4.51	114.5	14.30	363.2	30.60	777.3	4.13	105.0	15.20	386.1	17.50	444.5
4	100	150	33C	4.70	119.5	14.90	378.5	31.00	787.3	4.51	114.5	15.20	386.1	17.50	444.5
		300	31/32 D	5.89	149.5	14.60	370.8	29.45	748.1	5.02	127.5	19.40	492.8	12.75	323.9
6	150	150	31/32 D	5.93	150.5	15.60	396.2	33.23	844.0	5.51	140.0	19.40	492.8	12.75	323.9
		300	31/32 D	6.85	174.0	17.00	431.8	34.04	864.6	6.25	158.8	19.40	492.8	12.75	323.9
8	200	150	31/32 D	6.89	175.0	16.60	421.6	35.05	890.4	6.75	171.5	19.40	492.8	12.75	323.9
		300	31/32 D	7.93	201.5	17.70	449.6	36.35	923.4	7.48	190.0	19.40	492.8	12.75	323.9

# Actuator Data – CP/GP Series

## 8" to 48" inch Valve (DN 200 – DN 1200) with Masoneilan Cylinder Actuator

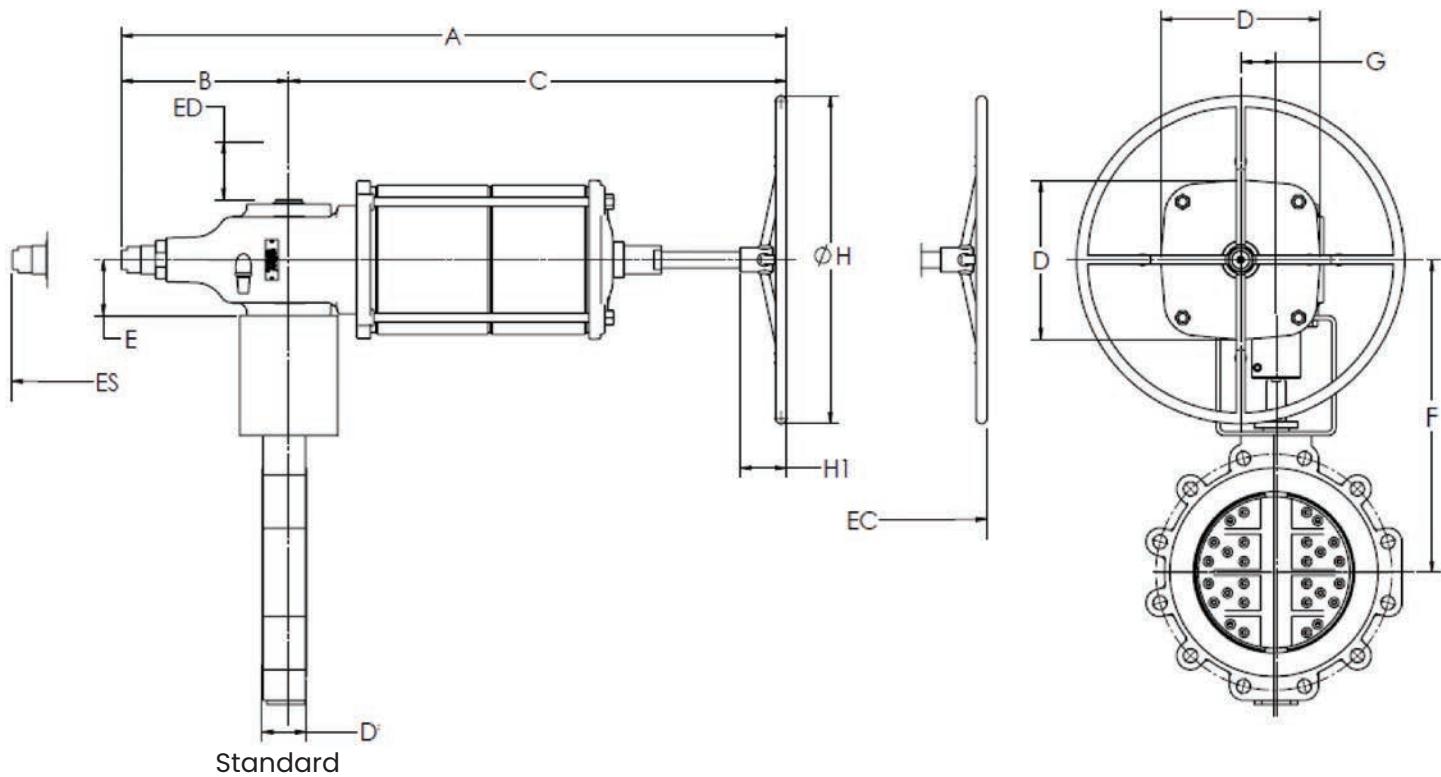
Type:	Housing:
Scotch-yoke piston actuator	Ductile iron
Action:	Yoke:
Spring-return or Double acting	Carbon steel
Connection:	Manual Override:
1/4 in, 1/2 in, or 1 in NPT (depending on size)	(optional) push type mechanical handwheel (GP130 and GP161 use a hydraulic hand pump)
Fail Safe Action:	Adjustable limit stops (standard)
Fail open or fail closed - spring return units	

# CP Series Dimensional Drawing





# CP Series Dimensional Drawing with Manual Operator



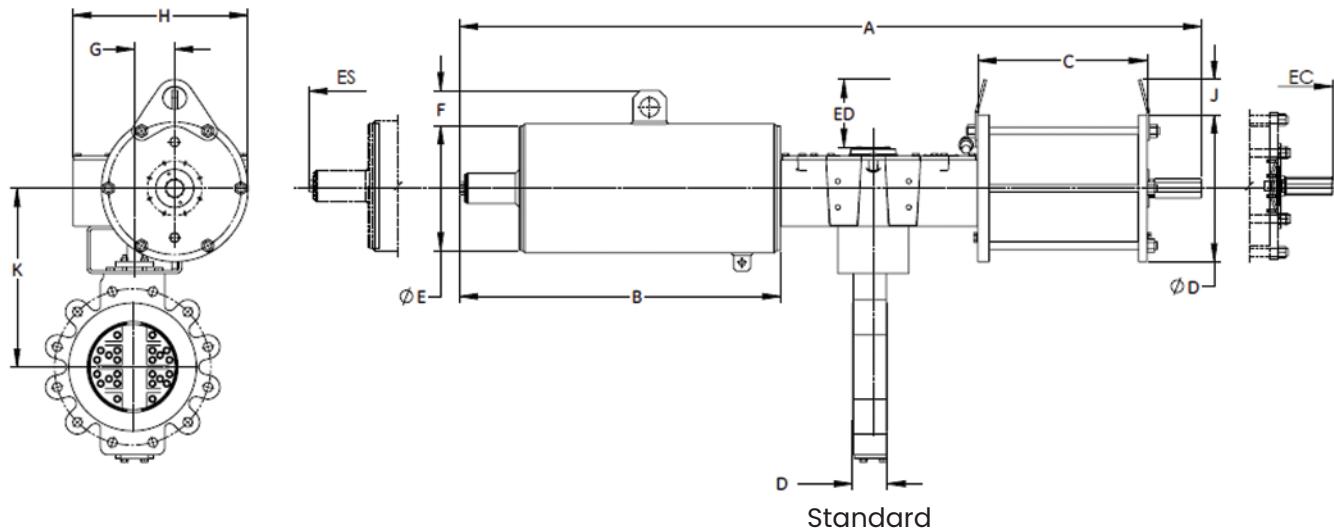


# Actuator Data

## CP Series Dimensions with Manual Operator

Valve Size & Rating	Fail Position	Actuator Model	Clearance for Disassembly						Weight											
			ES		EC		ED		Standard						Cryogenic					
			mm	inch	mm	inch	mm	inch	Kg	Lbs	Kg	Lbs	Kg	Lbs	Kg	Lbs	Kg	Lbs	Kg	Lbs
8" 150	FO/FC	CP/S-045-180A/EL MH	95.0	3.74	227.0	8.94	180.8	7.12	.75	165	97	214	106	234	82	182	104	230	114	250
8" 300	FO/FC	CP/S-055-250A/EA MH	120.0	4.72	225.0	8.86	220.8	8.69	148	326	182	402	203	448	159	351	193	426	214	473
10" 150	FO/FC	CP/S-055-250A/EA MH	120.0	4.72	225.0	8.86	215.8	8.50	151	334	180	397	190	418	164	361	193	424	202	445
10" 300	FO/FC	CP/S-065-335A/CA MH	120.0	4.72	250.0	9.84	220.8	8.69	257	568	300	662	336	741	272	599	315	694	350	773
12" 150	FO/FC	CP/S-065-250A/AA MH	120.0	4.72	250.0	9.84	220.8	8.69	208	458	244	537	264	583	221	487	257	567	278	613
12" 300	FO/FC	CP/S-065-385A/EA MH	120.0	4.72	250.0	9.84	245.8	9.68	354	780	408	900	458	1010	380	837	434	957	484	1067
14" 150	FO/FC	CP/S-065-335A/CA MH	120.0	4.72	250.0	9.84	220.8	8.69	287	632	341	753	360	794	310	684	365	804	383	845
3" 600	FO/FC	CP/S-045-180A/CL MH	95.0	3.74	227.0	8.94	180.8	7.12	53	117	62	136	70	154	59	130	68	150	76	168
4" 600	FO	CP/S-055-200A/AA MH	120.0	4.72	225.0	8.86	220.8	8.69	98	217	110	243	125	276	109	240	121	566	136	299
4" 600	FC	CP/S-055-250A/CA MH	120.0	4.72	225.0	8.86	220.8	8.69	120	265	132	291	147	324	131	289	143	315	158	348
6" 600	FO	CP/S-065-280A/AA MH	120.0	4.72	250.0	9.84	220.8	8.69	192	423	240	528	260	572	205	453	253	558	273	602
6" 600	FC	CP/S-065-335A/CA MH	120.0	4.72	250.0	9.84	220.8	8.69	230	506	278	612	298	656	243	536	291	642	311	686
8" 600	FO	CP/S-065-335A/CA MH	120.0	4.72	250.0	9.84	245.8	9.68	270	594	334	735	376	829	295	650	359	791	401	885

# GP Series Dimensional Drawing



GP Series dimensional drawing



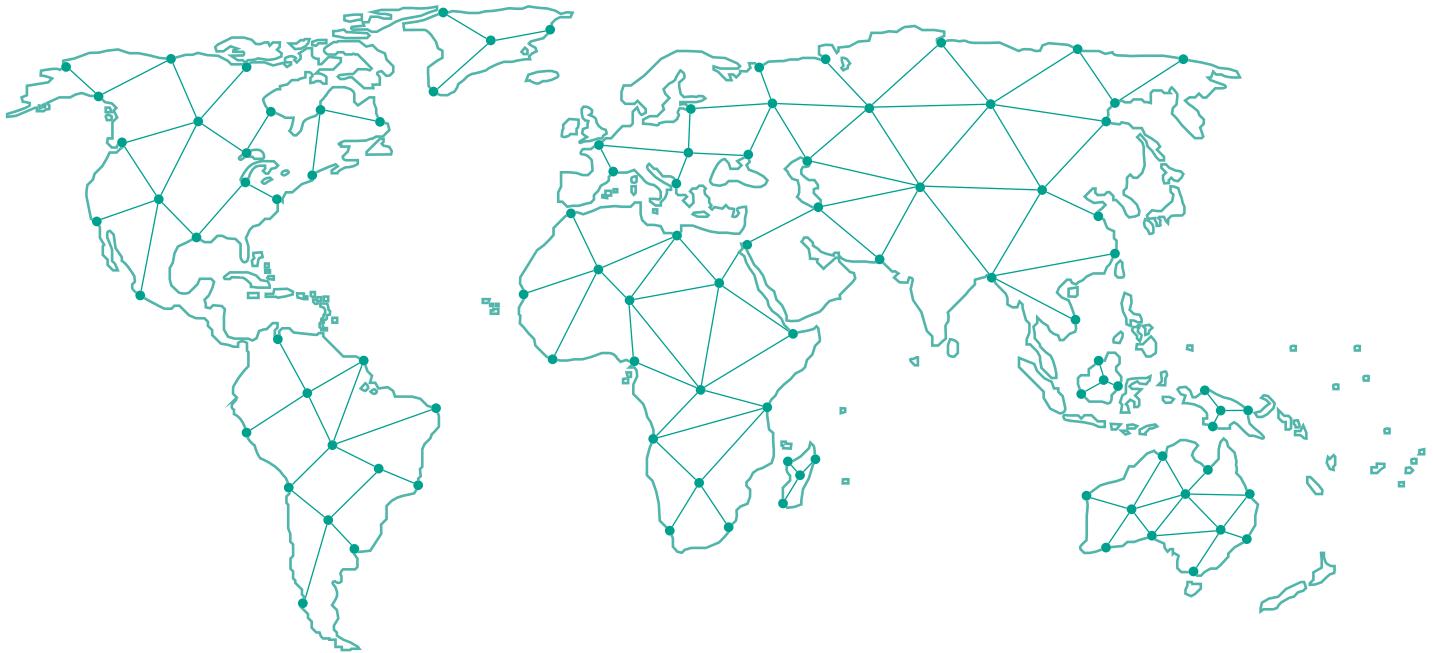






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