



# PanaFlow LC

## Panametrics ultrasonic clamp-on liquid flow meter for process applications

### Introducing the PanaFlow LC

The PanaFlow LC is the latest generation in permanent clamp-on ultrasonic flow meters for process applications from Panametrics' line of ultrasonic meters. It capitalizes on the superior performance of its predecessor, the Digital Flow XMT868, but includes improved signal processing and performance.

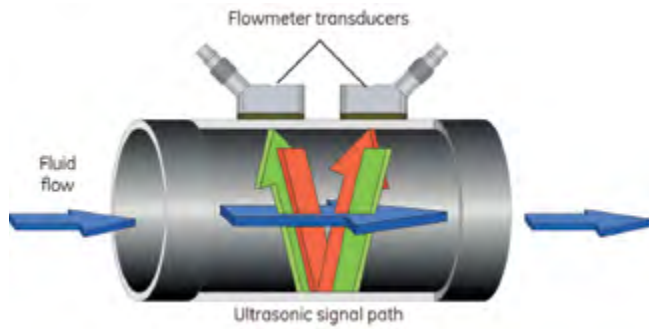
### PanaFlow LC advantages

- Wide selection of transducers suitable for many applications
- Hazardous area certification
- Improved accuracy and repeatability through enhanced signal processing
- HART and Foundation Fieldbus digital protocols
- Wider flow range for handle more diverse flow measurements
- Velocity, volumetric, mass, and totalizer flow rate measurements
- Based on legacy Panametrics technology for reliable flow measurements.

### PanaFlow LC applications

- Suitable for hazardous area environment with either an explosionproof or flameproof design for vital process environments.
- Designed for most refinery or chemical liquids including hydrocarbon liquids, crude oil, lubricating oils, refined hydrocarbons oils, solvents, chemicals, water, sea water, and more.
- Suitable for most pipe sizes and materials, both lined or unlined.

## Panametrics clamp-on flow ultrasonic

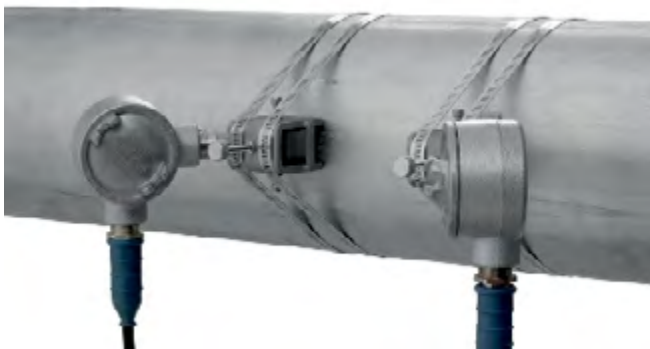


With transit time flow measurement, two transducers serve as both ultrasonic signal generators and receivers. When mounted on a pipe, they are in acoustic communication with each other, meaning the second transducer can receive ultrasonic signals transmitted by the first transducer and vice versa.

In operation, each transducer functions as a transmitter, generating a certain number of acoustic pulses, and then as a receiver for an identical number of pulses. The transit time interval between the transmission and reception of the signal is measured in both directions. When the liquid in the pipe is not flowing, the transit time downstream equals the transit time upstream. When the liquid is flowing, the transit-time downstream is less than the transit time upstream. The difference in transit times is proportional to the velocity of the flowing liquid, and its sign indicates the direction of flow.

With a clamp-on installation, the transducers are mounted to the outside of the pipe instead of being in direct contact with the flowing fluid. A clamp-on installation has many advantages over traditional installations including:

- No process shutdown to install transducers
- No cutting into the pipe to install the flowmeter
- No additional flanges or welding required before installing the flowmeter
- Install at any time since the process does not need to be shutdown saving project management time.
- No maintenance with a solid couplant installation since the transducers are not exposed to the process fluid.



## Next generation XMT1000 transmitter



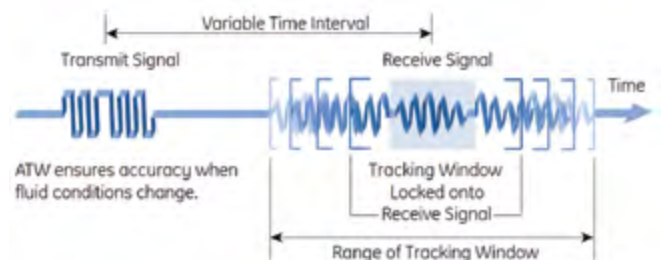
The XMT1000 is a new, cost-effective ultrasonic flow transmitter that builds on Panametrics flow expertise and on years of reliable performance from its XMT868i predecessor. It offers state-of-the-art flow measurement capability in a rugged remote mounted transmitter certified for use in hazardous areas. It brings a new level of performance with improved accuracy, configurable inputs and outputs, and multiple ultrasonic transducer path options.

Key improvements to the XMT1000 include:

- Faster signal processing
- Latest HART & Foundation Fieldbus protocol
- Vitality PC Software
- 1, 2, or 3 path measurements
- Improved rangeability
- New and improved diagnostics.

### Automatically adjusting to changing fluid properties

Standard in all PanaFlow XMT1000 transmitters, our unique Automatic Tracking Window™ (ATW™) feature ensures accurate flow measurements even when fluid properties are unknown or changing. ATW dynamically sweeps the receiver window whenever the sound speed of the fluid changes. This powerful feature lets you measure flow when the fluid sound speed is unknown, or is changing.



# PanaFlow LC specifications

## Operation and performance

### Fluid types

Liquids: acoustically conductive fluids, including most clean liquids, and many liquids with small amounts of entrained solids or gas bubbles.

### Flow measurement

Patented Correlation Transit-Time™ model

### Pipe sizes

0.75 in to 300 in (20 mm to 7.5 m)

### Pipe wall thickness

Up to 4 in (100 mm); consult factory for other wall thicknesses

### Pipe material

All metals and most plastics. Consult Panametrics for concrete, composite materials, and highly corroded or lined pipes.

### Accuracy

- ±1% of reading: >=2 in/50 mm, >1 ft/s (0.3 m/s)
- ±2% of reading: <2 in/50 mm, >1 ft/s (0.3 m/s)
- ±0.5% in field calibration possible

Installation assumes a fully developed, symmetrical flow profile (typically 10 diameters upstream and 5 diameters downstream of straight pipe run). Final installation accuracy is a function of multiple factors including pipe centricity, installation accuracy, and others.

### Repeatability

±0.2% of reading typical

### Range (bidirectional)

0.1 to 65.6 ft/s (0.03 to 20 m/s)

### Measurement cycle

3 Hz typical (Adjustable to 10 Hz)

### Measurement parameters

Velocity, Volumetric, Mass, Total Flow

### Channels

1, 2, or 3 channels

### Optional PC software

Vitality™ PC Software

## XMT1000 flow transmitter

### Enclosure

Powder coated aluminum (copper free) or stainless steel  
NEMA 4X / IP66 & Ip67 rating

### Specifications

- Weight: 10 lb. (4.5 kg)
- Size (D x H x W): 8.40 in. x 6.42 in. x 5.87 in. (213.4 mm x 163.1 mm x 149.1 mm)
- Mounting: 2 in. pipe or wall mount

### Hazardous area rating

US/CAN: Class I, Division 1, Groups B, C, D;  
Class I, Zone 1, Ex d IIC T6;  
ATEX/IECEX: Ex d IIC T6 FISCO outputs  
Ta = -40° C to +60° C, Type 4X

### Temperature range

- Operating: -40° F to 149° F (-40° C to +65° C)\*
- Storage: -67° F to 167° F (-55° C to 75° C)

\*Maximum ambient temperature is 60° C (140° F) when foundation fieldbus option selected.

### Display

128 x 64 mono-color LCD display, configurable for single or dual measurement parameters.

### Keypad

Built-in magnetic, six-button, lockable keypad

### Standard inputs/outputs

- One 4 to 20 mA isolated output, 600 Ohm maximum load
- One additional output may be configured as either a pulse or frequency output.

### Digital communication

- Standard: RS485/Modbus
- Optional: HART® 7.0 protocol, with 4 dynamic variables, includes one additional 4 to 20 mA analog output
- Optional: Foundation Fieldbus® FISCO, LAS capable with 5 AI blocks and a PID block.

### Power supplies

Universal 100-240 VAC 50/60 Hz ±10% or 12 to 28 VDC

### Power consumption

15W maximum, Typically <7W  
Inrush current: 25 A maximum @ 100 µs  
15 A maximum @ 1 ms

## Clamp-on ultrasonic flow transducers

### C-RS transducer

Frequency: 0.5, 1, or 2MHz  
Materials: Stainless steel and plastic  
Rating: IP66 with junction box  
Temperature (Process):  
-40° C to 150° C (-40o F to 302o F)  
Hazardous Area:  
US/CAN: Class I, Division 1, Groups B, C, D  
ATEX: Ex md IIC T6  
IECEX: Ex md IIC T6 Gb



Contact Panametrics for additional certifications.

### C-PT transducer

Frequency: 0.5, 1, or 2 MHz  
Materials: Stainless steel and plastic  
Rating: IP66 with junction box  
Temperature (Process):  
-20° C to 210° C (-4o F to 410o F) US/CAN  
-20° C to 184° C (-4o F to 363o F) ATEX  
Hazardous Area:  
US/CAN: Class I, Division 1, Groups B, C, D  
ATEX: Ex md IIC T6



Contact Panametrics for additional certifications.

### C-ET transducer

Frequency: 0.5, or 1 MHz  
Materials: Stainless steel and plastic  
Rating: IP66 with junction box  
Temperature (Process):  
-200° C to 400° C (-328o F to 752o F)  
Hazardous Area (from C-RS Transducer)  
US/CAN: Class I, Division 1, Groups B, C, D  
ATEX: Ex md IIC T6  
IECEX: Ex md IIC T6 Gb



Contact Panametrics for additional certifications.

## Clamping fixtures

### Strap Clamping Fixture (SCF)

Stainless steel transducer yoke  
Stainless steel strapping  
Alignment bar for proper alignment

Note: CFG fixture used for small pipe C-RS transducer installation.



### Transducer cable

RG62 coaxial cable  
Available in standard, armored, burial, and submersible types  
(contact us for details)  
Available in lengths up to 1000 ft (330 m)

### PC interface software

If you prefer your PC interface, the PanaFlow XMT1000 comes standard with full access to the meter's diagnostics and programming using Vitality™ software. Vitality also provides continuous logging capability of up to 10,000 points with 26 parameters logged per point.



# Ordering information for PanaFlow LC system

## 1. Order XMT1000 transmitter

### Model type

**XMT1000LC** XMT1000LC Transmitter for clamp-on

#### Measurement paths

- 2** 3 Path (MCX)
- 3** 1 Path (FL)
- 4** 2 Path (FL)

#### Input power

- AC** 100 to 240 VAC
- DC** 12 to 28 VDC

#### Conformal coating

- 0** No conformal coating
- 1** Conformal coating

#### Enclosure

- AL** Powder coated aluminum enclosure
- SS** 316 stainless steel enclosure

#### Input/output

- 00** No additional input/outputs
- 01** Additional two AO, two AI
- 02** Additional two AO, two AI, one RTD (PT100-3 wire)
- 03** Additional two AO, two AI, one RTD (PT100-4 wire)
- 04** Additional two AO, two AI, one RTD (PT1000-3 wire)
- 05** Additional two AO, two AI, one RTD (PT1000-4 wire)
- 06** Additional two AO, two RTD (PT100-3 wire)
- 07** Additional two AO, two RTD (PT100-4 wire)
- 08** Additional two AO, two RTD (PT1000-3 wire)
- 09** Additional two AO, two RTD (PT1000-4 wire)

#### Certifications

- 1** US/CAN CI 1, Div 1, Grp BCD T6
- 2** IECEx/ATEX Exd IIC T6 Gb IP66

#### Digital communication

- 0** No additional communication
- 1** HART
- 2** Foundation fieldbus

#### Frequency

- 0** Standard frequency

#### Special

- 0** None
- S** Special

XMT1000 - 3 - AC - 1 - AL - 00 - 1 - 1 - 0 - 0 (Example configuration)

## 2. Order transducer and fixture system

### Model type

**XMTXP** XMT1000LC transducer system

#### Transducer and fixture system

- R05** 0.5MHz C-RS with SCF fixture
- R10** 1MHz C-RS with SCF fixture
- R20** 2MHz C-RS with SCF fixture
- P05** 0.5MHz C-PT with SCF fixture
- P10** 1MHz C-PT with SCF fixture
- P20** 2MHz C-PT with SCF fixture
- R20S** 2MHz C-RS with CFG fixture

#### Certification and junction box type

- 00** No junction box
- AX** US/CAN aluminum junction box
- EX** ATEX/IECEx aluminum junction box
- UXSS** US/CAN/ATEX/IECEx stainless steel junction box

#### Pipe outer diameter

**<>** Value of pipe outer diameter

#### Pipe unit of measurement

- IN** Pipe size - inches
- MM** Pipe size - millimeters

#### Calibration documentation

- 0** None
- 1** Standard calibration certificate
- 2** ISO17025 laboratory calibration certificate

#### Special

- 0** None
- S** Special

**XMT1000 - R10 - EX - 300 - MM - 1 - 0** (Example part number)

### 3. Order flowmeter cable

**Model type**

FC Model number

**Cable type**

- HAZCOAX** Transducer cable for conduit
- ARCOAX** SWA armored cable
- ARFIRECOAX** SWB armored cable
- ARARCTCOAX** Arctic SWA armored cable

**Cable length**

<> Length of cable

**Cable units**

**FT** Feet

**M** Meters

**Front connection**

**FL150** Flying leads

**Front thread**

- 0** No cable gland
- 075HAZLOC** 3/4in cable gland
- M20HAZLOC** M20 cable gland
- 075HAZLOCBG** 3/4in cable gland
- M20HAZLOCBG** M20 cable gland

**End connection**

- BNC75** BNC for standard transducers
- BNC33JC** BNC (ARFIRECOAX) for standard transducers

**End thread**

- 0** No cable gland
- 075HAZLOC** 3/4in cable gland
- M20HAZLOC** M20 cable gland

**Material**

- 0** No cable gland
- NPB** Nickel plated brass
- SS** 316 stainless steel

**Special**

- 0** None
- S** Special

FC - ARFIRECOAX - 10 - M - FL150 - 075HAZLOC - BNC75 - M20HAZLOC - NPB - 0 (Example part number)

## 4. Order options

Item	Description
XMT-129M2509	PanaFlow LC three path kit (aluminum enclosure with ATEX/IECEX certification)
XMT-130M6695	PanaFlow LC three path kit (stainless steel enclosure with ATEX/IECEX certification)
XMT-129M2509-02	PanaFlow LC three path kit (aluminum enclosure with US/CAN certification)
XMT-130M6695-02	PanaFlow LC three path kit (stainless steel enclosure with US/CAN certification)
XMT-132M4308	Wireless HART kit for the XMT1000 transmitter

Panametrics, a Baker Hughes Business, provides solutions in the toughest applications and environments for moisture, oxygen, liquid and gas flow measurement. Experts in flare management, Panametrics technology also reduces flare emissions and optimizes performance.

With a reach that extends across the globe, Panametrics' critical measurement solutions and flare emissions management are enabling customers to drive efficiency and achieve carbon reduction targets across critical industries including: Oil & Gas; Energy; Healthcare; Water and Wastewater; Chemical Processing; Food & Beverage and many others.

Join the conversation and follow us on LinkedIn:  
[linkedin.com/company/panametricscompany](https://www.linkedin.com/company/panametricscompany)

