PanaFlow LC
Panametrics ultrasonic clamp-on liquid flow meter for process applications

Introducing the PanaFlow LC
The PanaFlow LC is the latest generation in permanent clamp-on ultrasonic flow meters for process applications from Panametrics’ line of ultrasonic meters. It capitalizes on the superior performance of its predecessor, the Digital Flow XMT868, but includes improved signal processing and performance.

PanaFlow LC advantages
• Wide selection of transducers suitable for many applications
• Hazardous area certification
• Improved accuracy and repeatability through enhanced signal processing
• HART and Foundation Fieldbus digital protocols
• Wider flow range for handle more diverse flow measurements
• Velocity, volumetric, mass, and totalizer flow rate measurements
• Based on legacy Panametrics technology for reliable flow measurements.

PanaFlow LC applications
• Suitable for hazardous area environment with either an explosionproof or flameproof design for vital process environments.
• Designed for most refinery or chemical liquids including hydrocarbon liquids, crude oil, lubricating oils, refined hydrocarbons oils, solvents, chemicals, water, sea water, and more.
• Suitable for most pipe sizes and materials, both lined or unlined.
Panametrics clamp-on flow ultrasonic

With transit time flow measurement, two transducers serve as both ultrasonic signal generators and receivers. When mounted on a pipe, they are in acoustic communication with each other, meaning the second transducer can receive ultrasonic signals transmitted by the first transducer and vice versa.

In operation, each transducer functions as a transmitter, generating a certain number of acoustic pulses, and then as a receiver for an identical number of pulses. The transit time interval between the transmission and reception of the signal is measured in both directions. When the liquid in the pipe is not flowing, the transit time downstream equals the transit time upstream. When the liquid is flowing, the transit time downstream is less than the transit time upstream. The difference in transit times is proportional to the velocity of the flowing liquid, and its sign indicates the direction of flow.

With a clamp-on installation, the transducers are mounted onto the outside of the pipe instead of being in direct contact with the flowing fluid. A clamp-on installation has many advantages over traditional installations including:

- No process shutdown to install transducers
- No cutting into the pipe to install the flowmeter
- No additional flanges or welding required before installing the flowmeter
- Install at any time since the process does not need to be shutdown saving project management time.
- No maintenance with a solid couplant installation since the transducers are not exposed to the process fluid.

Next generation XMT1000 transmitter

The XMT1000 is a new, cost-effective ultrasonic flow transmitter that builds on Panametrics flow expertise and on years of reliable performance from its XMT868i predecessor. It offers state-of-the-art flow measurement capability in a rugged remote mounted transmitter certified for use in hazardous areas. It brings a new level of performance with improved accuracy, configurable inputs and outputs, and multiple ultrasonic transducer path options.

Key improvements to the XMT1000 include:

- Faster signal processing
- Latest HART & Foundation Fieldbus protocol
- Vitality PC Software
- 1, 2, or 3 path measurements
- Improved rangeability
- New and improved diagnostics.

Automatically adjusting to changing fluid properties

Standard in all PanaFlow XMT1000 transmitters, our unique Automatic Tracking Window™ (ATW™) feature ensures accurate flow measurements even when fluid properties are unknown or changing. ATW dynamically sweeps the receiver window whenever the sound speed of the fluid changes. This powerful feature lets you measure flow when the fluid sound speed is unknown, or is changing.
**PanaFlow LC specifications**

**Operation and performance**

**Fluid types**
Liquids: acoustically conductive fluids, including most clean liquids, and many liquids with small amounts of entrained solids or gas bubbles.

**Flow measurement**
Patented Correlation Transit-Time™ model

**Pipe sizes**
0.75 in to 300 in (20 mm to 7.5 m)

**Pipe wall thickness**
Up to 4 in (100 mm); consult factory for other wall thicknesses

**Pipe material**
All metals and most plastics. Consult Panametrics for concrete, composite materials, and highly corroded or lined pipes.

**Accuracy**
- ±1% of reading: >=2 in/50 mm, >1 ft/s (0.3 m/s)
- ±2% of reading: <2 in/50 mm, >1 ft/s (0.3 m/s)
- ±0.5% in field calibration possible

Installation assumes a fully developed, symmetrical flow profile (typically 10 diameters upstream and 5 diameters downstream of straight pipe run). Final installation accuracy is a function of multiple factors including pipe centricity, installation accuracy, and others.

**Repeatability**
±0.2% of reading typical

**Range (bidirectional)**
0.1 to 65.6 ft/s (0.03 to 20 m/s)

**Measurement cycle**
3 Hz typical (Adjustable to 10 Hz)

**Measurement parameters**
Velocity, Volumetric, Mass, Total Flow

**Channels**
1, 2, or 3 channels

**Optional PC software**
Vitality™ PC Software

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**XMT1000 flow transmitter**

**Enclosure**
Powder coated aluminum (copper free) or stainless steel NEMA 4X / IP66 & Ip67 rating

**Specifications**
- Weight: 10 lb. (4.5 kg)
- Size (D x H x W): 8.40 in. x 6.42 in. x 5.87 in. (213.4 mm x 163.1 mm x 149.1 mm)
- Mounting: 2 in. pipe or wall mount

**Hazardous area rating**
US/CAN: Class I, Division 1, Groups B, C, D; Class I, Zone 1, Ex d IIC T6; ATEX/IECEx: Ex d IIC T6 FISCO outputs

**Temperature range**
- Operating: -40°F to 149°F (-40°C to +65°C)*
- Storage: -67°F to 167°F (-55°C to 75°C)

*Maximum ambient temperature is 60°C (140°F) when foundation fieldbus option selected.

**Display**
128 x 64 mono-color LCD display, configurable for single or dual measurement parameters.

**Keypad**
Built-in magnetic, six-button, lockable keypad

**Standard inputs/outputs**
- One 4 to 20 mA isolated output, 600 Ohm maximum load
- One additional output may be configured as either a pulse or frequency output.

**Digital communication**
- Standard: RS485/Modbus
- Optional: HART® 7.0 protocol, with 4 dynamic variables, includes one additional 4 to 20 mA analog output
- Optional: Foundation Fieldbus® FISCO, LAS capable with 5 AI blocks and a PID block.

**Power supplies**
Universal 100-240 VAC 50/60 Hz ±10% or 12 to 28 VDC

**Power consumption**
15W maximum, Typically <7W
Inrush current: 25 A maximum @ 100 µs
15 A maximum @ 1 ms
Clamp-on ultrasonic flow transducers

C-RS transducer
- Frequency: 0.5, 1, or 2 MHz
- Materials: Stainless steel and plastic
- Rating: IP66 with junction box
- Temperature (Process): -40° C to 150° C (-40o F to 302o F)
- Hazardous Area:
  - US/CAN: Class I, Division 1, Groups B, C, D
  - ATEX: Ex md IIC T6
  - IECEx: Ex md IIC T6 Gb
- Contact Panametrics for additional certifications.

C-PT transducer
- Frequency: 0.5, 1, or 2 MHz
- Materials: Stainless steel and plastic
- Rating: IP66 with junction box
- Temperature (Process): -20° C to 210° C (-4o F to 410o F) US/CAN
  -20° C to 184° C (-4o F to 363o F) ATEX
- Hazardous Area:
  - US/CAN: Class I, Division 1, Groups B, C, D
  - ATEX: Ex md IIC T6
- Contact Panametrics for additional certifications.

C-ET transducer
- Frequency: 0.5, or 1 MHz
- Materials: Stainless steel and plastic
- Rating: IP66 with junction box
- Temperature (Process): -200° C to 400° C (-328o F to 752o F)
- Hazardous Area (from C-RS Transducer)
  - US/CAN: Class I, Division 1, Groups B, C, D
  - ATEX: Ex md IIC T6
  - IECEx: Ex md IIC T6 Gb
- Contact Panametrics for additional certifications.

Clamping fixtures

Strap Clamping Fixture (SCF)
- Stainless steel transducer yoke
- Stainless steel strapping
- Alignment bar for proper alignment
- Note: CFG fixture used for small pipe C-RS transducer installation.

Transducer cable
- RG62 coaxial cable
- Available in standard, armored, burial, and submersible types
- Available in lengths up to 1000 ft (330 m)

PC interface software
- If you prefer your PC interface, the PanaFlow XMT1000 comes standard with full access to the meter’s diagnostics and programming using Vitality™ software. Vitality also provides continuous logging capability of up to 10,000 points with 26 parameters logged per point.
Ordering information for PanaFlow LC system

1. Order XMT1000 transmitter

Model type

**XMT1000LC** XMT1000LC Transmitter for clamp-on

**Measurement paths**

2 3 Path (MCX)
3 1 Path (FL)
4 2 Path (FL)

**Input power**

- **AC** 100 to 240 VAC
- **DC** 12 to 28 VDC

**Conformal coating**

- 0 No conformal coating
- 1 Conformal coating

**Enclosure**

- **AL** Powder coated aluminum enclosure
- **SS** 316 stainless steel enclosure

**Input/output**

- 00 No additional input/outputs
- 01 Additional two AO, two AI
- 02 Additional two AO, two AI, one RTD (PT100-3 wire)
- 03 Additional two AO, two AI, one RTD (PT100-4 wire)
- 04 Additional two AO, two AI, one RTD (PT1000-3 wire)
- 05 Additional two AO, two AI, one RTD (PT1000-4 wire)
- 06 Additional two AO, two RTD (PT100-3 wire)
- 07 Additional two AO, two RTD (PT100-4 wire)
- 08 Additional two AO, two RTD (PT1000-3 wire)
- 09 Additional two AO, two RTD (PT1000-4 wire)

**Certifications**

- 1 US/CAN CI 1, Div 1, Grp BCD T6
- 2 IECEx/ATEX Exd IIC T6 Gb IP66

**Digital communication**

- 0 No additional communication
- 1 HART
- 2 Foundation fieldbus

**Frequency**

- 0 Standard frequency
- Special
  - 0 None
  - S Special

**Example configuration**

XMT1000 – 3 – AC – 1 – AL – 00 – 1 – 1 – 0 – 0
### 2. Order transducer and fixture system

<table>
<thead>
<tr>
<th>Model type</th>
<th>XMTXP</th>
<th>XMT1000LC transducer system</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transducer and fixture system</td>
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<td></td>
</tr>
<tr>
<td>R05</td>
<td>0.5MHz C-RS with SCF fixture</td>
<td></td>
</tr>
<tr>
<td>R10</td>
<td>1MHz C-RS with SCF fixture</td>
<td></td>
</tr>
<tr>
<td>R20</td>
<td>2MHz C-RS with SCF fixture</td>
<td></td>
</tr>
<tr>
<td>P05</td>
<td>0.5MHz C-PT with SCF fixture</td>
<td></td>
</tr>
<tr>
<td>P10</td>
<td>1MHz C-PT with SCF fixture</td>
<td></td>
</tr>
<tr>
<td>P20</td>
<td>2MHz C-PT with SCF fixture</td>
<td></td>
</tr>
<tr>
<td>R20S</td>
<td>2MHz C-RS with CFG fixture</td>
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<td>Certification and junction box type</td>
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<td>00</td>
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<tr>
<td>AX</td>
<td>US/CAN aluminum junction box</td>
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<tr>
<td>EX</td>
<td>ATEX/IECEx aluminum junction box</td>
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<td>UXSS</td>
<td>US/CAN/ATEX/IECEx stainless steel junction box</td>
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<tr>
<td>Pipe outer diameter</td>
<td>&lt;&gt; Value of pipe outer diameter</td>
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<td>Pipe unit of measurement</td>
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<tr>
<td>MM</td>
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<td>ISO17025 laboratory calibration certificate</td>
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<tr>
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<tr>
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<td>None</td>
<td></td>
</tr>
<tr>
<td>S</td>
<td>Special</td>
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</tbody>
</table>

XMT1000 - R10 - EX - 300 - MM - 1 - 0 (Example part number)
# 3. Order flowmeter cable

**Model type**

<table>
<thead>
<tr>
<th>Model type</th>
<th>Model number</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC</td>
<td></td>
</tr>
</tbody>
</table>

**Cable type**

- HAZCOAX: Transducer cable for conduit
- ARCOAX: SWA armored cable
- ARFIRECOAX: SWB armored cable
- ARARCTCOAX: Arctic SWA armored cable

**Cable length**

<table>
<thead>
<tr>
<th>Cable units</th>
<th>Length of cable</th>
</tr>
</thead>
<tbody>
<tr>
<td>FT</td>
<td>Feet</td>
</tr>
<tr>
<td>M</td>
<td>Meters</td>
</tr>
</tbody>
</table>

**Front connection**

- FL150: Flying leads

**Front thread**

<table>
<thead>
<tr>
<th>Thread</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>No cable gland</td>
</tr>
<tr>
<td>075HAZLOC</td>
<td>3/4in cable gland</td>
</tr>
<tr>
<td>M20HAZLOC</td>
<td>M20 cable gland</td>
</tr>
<tr>
<td>075HAZLOCBG</td>
<td>3/4in cable gland</td>
</tr>
<tr>
<td>M20HAZLOCBG</td>
<td>M20 cable gland</td>
</tr>
</tbody>
</table>

**End connection**

- BNC75: BNC for standard transducers
- BNC33JC: BNC (ARFIRECOAX) for standard transducers

**End thread**

<table>
<thead>
<tr>
<th>Thread</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>No cable gland</td>
</tr>
<tr>
<td>075HAZLOC</td>
<td>3/4in cable gland</td>
</tr>
<tr>
<td>M20HAZLOC</td>
<td>M20 cable gland</td>
</tr>
</tbody>
</table>

**Material**

- NPB: Nickel plated brass
- SS: 316 stainless steel

**Special**

- 0: None
- S: Special

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**Example part number**

```
FC - ARFIRECOAX - 10 - M - FL150 - 075HAZLOC - BNC75 - M20HAZLOC - NPB - 0
```
### 4. Order options

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>XMT-129M2509</td>
<td>PanaFlow LC three path kit (aluminum enclosure with ATEX/IECEEx certification)</td>
</tr>
<tr>
<td>XMT-130M6695</td>
<td>PanaFlow LC three path kit (stainless steel enclosure with ATEX/IECEEx certification)</td>
</tr>
<tr>
<td>XMT-129M2509-02</td>
<td>PanaFlow LC three path kit (aluminum enclosure with US/CAN certification)</td>
</tr>
<tr>
<td>XMT-130M6695-02</td>
<td>PanaFlow LC three path kit (stainless steel enclosure with US/CAN certification)</td>
</tr>
<tr>
<td>XMT-132M4308</td>
<td>Wireless HART kit for the XMT1000 transmitter</td>
</tr>
</tbody>
</table>

Panametrics, a Baker Hughes Business, provides solutions in the toughest applications and environments for moisture, oxygen, liquid and gas flow measurement. Experts in flare management, Panametrics technology also reduces flare emissions and optimizes performance.

With a reach that extends across the globe, Panametrics’ critical measurement solutions and flare emissions management are enabling customers to drive efficiency and achieve carbon reduction targets across critical industries including: Oil & Gas; Energy; Healthcare; Water and Wastewater; Chemical Processing; Food & Beverage and many others.

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