# 350900 HT Velocity and Acceleration Sensor

#### Datasheet

Bently Nevada Machinery Condition Monitoring

168780 Rev. H



## **Description**

The 350900 High Temperature Velocity and Acceleration Sensor (HTVAS) provides a continuous acceleration and velocity output, allowing the customer to protect their machine with an velocity signal while simultaneously capturing the acceleration signal for machinery diagnostics. Its design is primarily for use with the 3500/42M and 3500/44M monitors. When attaching the HTVAS to a 3500/42M or 3500/44M monitor you must use the acceleration and velocity signals from the transducer on a separate channel pair (such as channels 1 and 3) or on separate monitors.

The 350900 High Temperature Velocity and Acceleration Sensor (HTVAS) separates the high-temperature sensing element from the signal conditioning electronics, with the two permanently connected via a hardline cable. This arrangement allows you to mount the sensing head on surfaces with temperatures as high as +482 °C (+900 °F), while installing the signal conditioning electronics in a cooler location. Eliminating connections between the sensing head and its associated signal conditioning electronics also eliminates a significant source of potential transducer failures (connector problems). This achieves overall transducer system performance comparable to other case-mounted vibration transducers, but permits use at significantly higher temperatures. The main features of the 350900 HTVAS are as follows:

- · Velocity and acceleration output
- High temperature operation up to +482°C (+900 °F)
- Electronics rated to +125°C (+257°F), survivable to +155°C (+311°F)





If housing measurements are being made for overall protection of the machine, give thought to the usefulness of the measurement for each application. Most common machine malfunctions (imbalance, misalignment, etc.) originate at the rotor and cause an increase (or at least a change) in rotor vibration. For any housing measurement alone to be effective for overall machine protection, the machine must faithfully transmit a significant amount of rotor vibration to the bearing housing or machine casing, or more specifically, to the mounting location of the transducer.

In addition, exercise care in the physical installation of the transducer. Improper installation can degrade the transducer's performance, and/or generate signals which do not represent actual machine vibration.

Upon request, we can provide engineering services to determine the suitability of housing measurements for the machine in question and/or to provide installation assistance.



## **Specifications**

Specifications are between +20 °C and +30 °C (+68 °F to +86 °F) with machine casing vibration at 100 Hz (6000 cpm) and with a 10 k $\Omega$  load unless otherwise indicated.

#### **Electrical**

Power Requirements		
Input Voltage	-18 to -30 Vdc; -18 to -28 Vdc for hazardous area approval options.	
Quiescent Current	6 mA nominal, no load.	
Transverse Sensitivity	Less than 5% of axial sensitivity.	
Amplitude Linearity	± 1% to 4900 m/s2 (500 g) peak overall acceleration.	
Mounted Resonant Frequency	Greater than 15 kHz.	
Maximum Cable Length	305 meters (1000 ft).	
Grounding	Case isolated.	

## **Velocity Output**

Sensitivity	3.94 mV/mm/s (100 mV/in/s) ±5%.	
Frequency Response	40 Hz to 1 kHz (2400 cpm to 60 kcpm) ±5% with 305 metres (1000 ft) of cable.	
	25 Hz to 2 kHz (1500 cpm to 120 kcpm) ±3 dB with 305 metres (1000 ft) of cable.	
System Sensitivity over Extended Temperatures	Over a sensor temperature range of $-54$ °C to $+399$ °C ( $-65$ °F to $+750$ °F) and with the electronics between $-54$ °C to $+125$ °C ( $-65$ °F to $+257$ °F), the output remains within $\pm$ 10% of 3.94 mV/mm/s ( $100$ mV/in/s).  Over a sensor temperature range of $-54$ °C to $+482$ °C ( $-65$ °F to $+900$ °F) and with the electronics between $-54$ °C to $+125$ °C ( $-65$ °F to $+257$ °F), the output remains within $\pm$ 15% of 3.94 mV/mm/s ( $100$ mV/in/s).	
Output Bias Voltage	-10.0 ± 2.0 Vdc.	
Velocity Range	1270 mm/s (50 in/s).	
Broadband Noise Floor (5 Hz to 2 kHz)	0.05 mm/s rms (0.002 in/s rms), max.	

## **Acceleration Output**

Sensitivity	1.02 mV/m/s2 (10 mV/g) ± 5%.
Frequency Response	25 Hz to 4 kHz (1500 cpm to 240 kcpm) ± 5% with 305 metres (1000 ft) of cable.
	10 Hz to 10 kHz (600 cpm to 600 kcpm) ± 3 dB with 305 metres (1000 ft) of cable.
System Sensitivity over Extended Temperatures	Over a sensor temperature range of $-54$ °C to $+399$ °C ( $-65$ °F to $+750$ °F) and with the

	electronics between $-54$ °C to $+125$ °C ( $-65$ °F to $+257$ °F), the output remains within $\pm$ 10% of 1.02 mV/m/s2 (10 mV/g).
	Over a sensor temperature range of $-54$ °C to $+482$ °C ( $-65$ °F to $+900$ °F) and with the electronics between $-54$ °C to $+125$ °C ( $-65$ °F to $+257$ °F), the output remains within $\pm$ 15% of 1.02 mV/m/s2 (10 mV/g).
Output Bias Voltage	-10.0 ± 2.0 Vdc.
Acceleration Range	4900 m/s2 (500 g).
Broadband Noise Floor (5 Hz to 2 kHz)	147 mm/s2 (1.5 mg) rms, max.

#### **Environmental Limits**

Operating and Storage Temperatures			
Sensor	-54°C to +482°C (-65°F to +900°F).		
Mineral Insulated Cable	-54°C to +482°C (-65°F to +900°F).		
Electronics	-54°C to +125°C (-65°F to +257°F).		
Soak Back Temperature	The electronics will survive temperature exposure of +155°C (+311°F) for four hours without failure. Electrical performance will not be met during this period.		
Shock Survivability	19,620 m/s2 (2000 g) peak, maximum.		
Relative Humidity	100% condensing, non-submerged. Case is hermetically sealed.		

## **Physical**

Sensor		
Dimensions	See Graphs and Figures on page 8.	
Mounting	30.2 mm (1.188 in) square mounting hole patter 7.2 mm (0.283 in) mounting holes (4 holes).	
Mounting Surface	32 microinch rms.	
Material	Nickel alloy 600.	
Integral Cable		
Diameter	6.35 ± 1.27 mm (0.25 ± 0.05 in)	
Material	300 Series Stainless Mineral Insulated Integral Cable with Stainless Steel Overbraid.	
Bend Radius	Minimum bend radius of 51 mm (2.0 in).	
Integral Electroni	cs	
Dimensions	See Graphs and Figures on page 8.	
Mounting	Patch panel hub mount.	
Material	300 series stainless steel.	
Connector	MIL-DTL-83723/90 - 1006N with gold-plated 300 series stainless steel.	
System Weight (without field wiring)	0.545 kg + 0.10 kg/m cable length (1.200 lb + 0.006 lb/in cable length), typical.	
Mounting Angle	Any orientation	



## Compliance and Certifications

#### **FCC**

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.

#### **EMC**

EMC Directive 2014/30/EU

#### **RoHS**

RoHS Directive 2011/65/EU

#### **Maritime**

#### 330400 and 330425 only

ABS 2009 Steel Vessels Rules

1-1-4/7.7,4-8-3/1.11.1,4-9-7/13

## **Hazardous Area Approvals**



For the detailed listing of country and product specific approvals, refer to the **Approvals Quick Reference Guide**, Document 108M1756, at **Bently.com.** 

### CSA/NRTL/C

-	•
330450	Exia IIC T4: AExia IIC T4: Class I, Div I, Groups A, B, C, D. Class II, Div I, Groups E, F, G; Class III, Div I
	Install per drawing 168078 T4 @ Ta (-40°C to 100°C) Enclosure Type 4X
	Ex nL IIC T4: Ex ec IIC T4: Class I, Zone 2 Class II, Div 2, Groups A, B, C and D
	Install per drawing 168078 T4 @ Ta (-40°C to 100°C) Enclosure Type 4X
	Ex ia IIC T4 AEx ia IIC T4 Class I, Zone 0 Class I, Division 1, Groups A, B, C and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1
350900	When installed with an approved zener barrier per BN drawing 167923.
	T4 @ T4 = 100°C
	Ex nL IIC Class 1, Zone 2 Ex ec IIC Class 1, Zone 2 Class 1, Division 2 (non-incendive), Groups A, B, C, and D
	when installed per BN drawing 168077.
330750, 330752	Exia IIC Class I, Zone O, AExia IIC
	Class I, Division 1, Groups A, B, C and D Class II, Division 1, Groups E, F and G Class III, Division 1
	Ex nL IIC Ex ec IIC Class I, Division 2, Groups A, B, C and D



## ATEX/IECEX

#### 330450, 350900, 330750, 330752

330450, 350900, 330750, 330752



Expa || 3 G Exna || C or || B Ta, T4, T1 492°C Gc Exec || C or || B Ta T4, T1 492°C Gc

Ta, T1, T4 492°C Ta, T4, T1 492°C

Temperature Class	Temperature Range	Equipment
T4	-40°C to +100°C	Electrical Housing
ΤΊ	-40°C to +400°C	Sensor and Cable
TI	-40°C to +482°C	Sensor and Cable (3509000

#### Entity Parameters for Zone 0/1 and Zone 2

Group	IIC			IIB	
Туре	330450 330450 Type S	330750 330750 Type S	330752 330752 Type S	350900	350900
Ui	30V	28V	28V	28V	29.2V
li	200mA	120mA	120mA	153mA	279mA
Pi	1.5W	1.0W	1.0W	.84W	1.95W
Ci	7ηF	lηF	lηF	37 η F	37 η F
Li	30 µH	30 µH	30 µH	30 µH	30 µH

#### Hazardous Area Conditions of Safe Use

### ATEX/IECEX

#### Zone 0/1:

Equipment must be connected to equipment, which meets the above listed entity parameters.

The cables type A or B (in compliance with EN 60079-25) must respect the cable parameters listed with the entity parameters.

## Special Notes for 330450, 330750, 330752 and 350900

- This equipment is intrinsically safe and can be used in potentially explosive
- atmospheres.
- This system is intrinsically safe when connected to an associated intrinsically safe power supply meeting the entity parameters.
- Operating ambient temperature -40°C to +100°C (Electronic Housing)
- Operating ambient temperature -40°C to +400°C (Sensor and Cable)
- Operating ambient temperature -40°C to +482°C (Sensor and Cable for 350900).

#### Zone 2:

The supply electrical parameters shall not exceed the values mentioned in the tables above.

## Special Notes for 330450, 330750, 330752 and 350900

- The equipment is safe when connected to an associated source, containing a reliable material limiting current and voltage meeting the entity parameters.
- Operating ambient temperature -40°C to +100°C (Electronic Housing)
- Operating ambient temperature -40°C to +400°C (Sensor and Cable)



- Operating ambient temperature -40°C to +482°C (Sensor and Cable for 350900).
- The mating part of the connector shall provide IP54 ingress protection or better according to requirements of IEC 60079-0 and IEC 60079-7 or IEC 60079-15.
- Provisions shall be made for ensuring that the rated voltage and current are not exceeded while in service.
- Shall be supplied from Class II limited energy source according to requirements of C22.2 No 61010-1-12 and UL 61010-1 3rd Edition.
- Transient protection shall be provided that is set at a level not exceeding 140 % of the peak rated voltage value at the supply terminals to the equipment.



## **Ordering Information**



For the detailed listing of country and product specific approvals, refer to the **Approvals Quick Reference Guide**, Document 108M1756, at **Bently.com.** 

## High Temperature Velocity and Acceleration Sensor

#### 350900-AAA

A: Integral Cable Length Option		
023	23 inches (0.58 metres)	
026	26 inches (0.66 metres)	
027	27 inches (0.69 metres)	
044	44 inches (1.12 metres)	
077	77 inches (1.96 metres)	
083	83 inches (2.11 metres)	
158	158 inches (4.0 metres)	
237	237 inches (6.0 metres)	
315	315 inches (8.0 metres)	
394	394 inches (10.0 metres)	

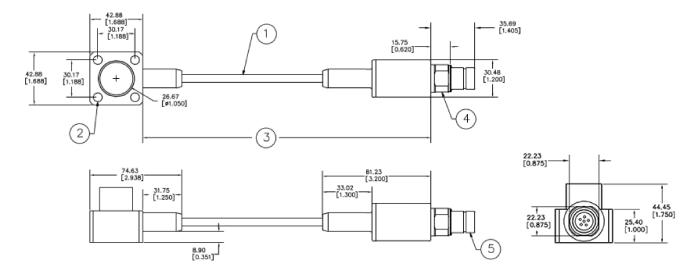
#### **HTVAS Field Interconnect Cable**

#### 350901-AAA

A: Cable Length	
010	10 ft (3.05 metres)
040	40 ft (12.2 metres)



## **Graphs and Figures**

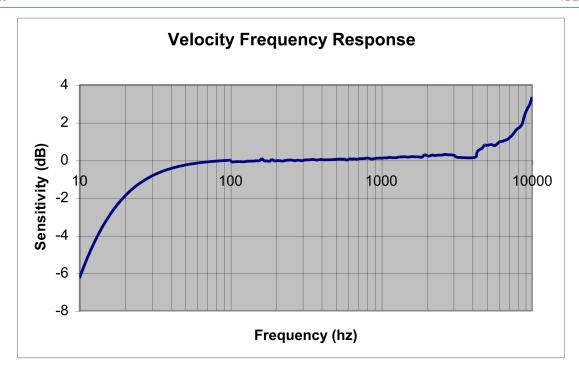


- 1. Stainless steel overbraided MI cable
- 2. 0.283 diameter through (typical), 4 places
- 3. Length
- 4. 1-12 UNF-2A
- 5. MIL-DTL-83723/90 connector

Figure 1: 350900 Transducer Dimensional Drawing

Dimensions are in millimetres [inches]





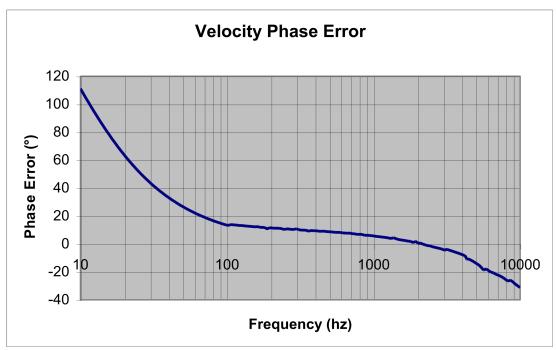
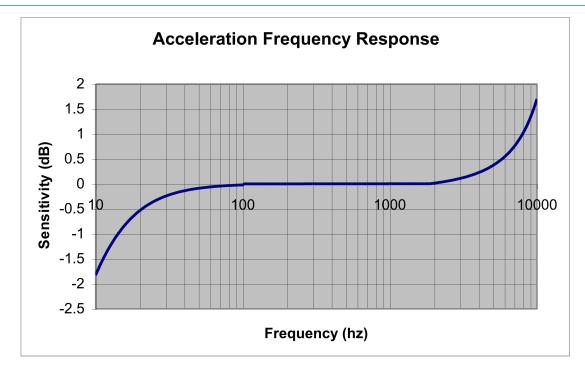


Figure 2: Typical Velocity Amplitude and Phase Response





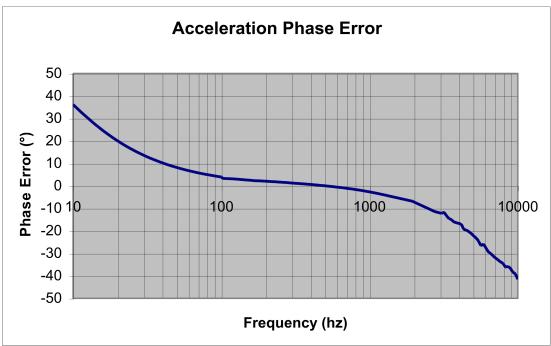


Figure 3: Typical Acceleration Amplitude and Phase Response



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