

Section 1. Identification

Product name : BAKERLOK PART B (HARDENER)
Product code : 5146DF

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Two component epoxy based adhesive.

Print date : 2/14/2024

Validation date : 2/14/2024

Version : 1.03

Supplier's details : Baker Hughes
 12645 W. Airport Blvd.
 Sugar Land, TX 77478

Emergency telephone number (with hours of operation) : CHEMTREC 800-424-9300 (U.S. 24 hour)
 (001)713-439-8900
 CHEMTREC Int'l 01-703-527-3887 (International 24 hour)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN IRRITATION - Category 2
 SERIOUS EYE DAMAGE - Category 1
 RESPIRATORY SENSITIZATION - Category 1
 SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes skin irritation.
 May cause an allergic skin reaction.
 Causes serious eye damage.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary statements

Prevention : Wear protective gloves: > 8 hours (breakthrough time): nitrile Gloves. Wear eye or face protection: Recommended: Chemical splash goggles.. Wear respiratory protection: Recommended: half-face mask and organic vapor filter (Type A). Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Section 2. Hazards identification

Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.
Hazard statements (Code)	: H315, H317, H318, H334
Precautionary statements (Code)	: P280, P284, P261, P264, P272, P304 + P340, P342 + P311, P362 + P364, P363, P302 + P352, P333 + P313, P305 + P351 + P338, P310, P501

Mixing of chemicals may create a reaction hazardous to one's health, to the environment, or a potential fire hazard.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Polyethylpolyamine T1	5 - 10	Proprietary
Polyethylpolyamine T2	5 - 10	Proprietary

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush the eye(s) continuously with lukewarm, gently flowing water for at least 20-60 minutes while holding the eyelid(s) open. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. In the event of any complaints or symptoms, avoid further exposure.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash affected area with soap and mild detergent for at least 20 - 60 minutes. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:.,pain,watering,redness
Inhalation : wheezing and breathing difficulties,asthma
Skin contact : pain or irritation,redness,blistering may occur
Ingestion : Adverse symptoms may include the following:.,stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : No specific data.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Polyethylpolyamine T1	None.
Polyethylpolyamine T2	None.

Consult local authorities for acceptable exposure limits.

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection : Chemical-resistant gloves: nitrile Gloves

Skin protection : Wear long sleeves and chemical resistant apron to prevent repeated or prolonged skin contact.

Respiratory protection : If a risk assessment indicates it is necessary, use a properly fitted, air purifying or supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: half-face mask and organic vapor filter (Type A)

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.
Color : Red.
Odor : Amine-like.
Odor threshold : Not available.
pH : Not available.
Melting point/freezing point : Not available.
Initial Boiling Point : Not available.

Section 9. Physical and chemical properties and safety characteristics

Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Closed cup: >93°C (>199.4°F) [PMCC]
Burning time	: Not applicable.
Burning rate	: Not applicable.
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: Not available.
Relative vapor density	: >1 [Air = 1]
Relative density	: 1.02 (16°C)
Density	: Not available.
Solubility(ies)	:

Media	Result
cold water hot water	Not soluble Not soluble

Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic: 300 to 500 cP
VOC	: Not available.
Pour Point	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Not available.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

No available toxicity data.

Irritation/Corrosion

No available toxicity data.

Sensitization

No available toxicity data.

Mutagenicity

No available toxicity data.

Carcinogenicity

Classification

No available toxicity data.

Reproductive toxicity

No available toxicity data.

Teratogenicity

No available toxicity data.

Specific target organ toxicity (single exposure)

Not applicable.

Specific target organ toxicity (repeated exposure)

Not applicable.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following: ,pain, watering, redness
- Inhalation** : wheezing and breathing difficulties, asthma
- Skin contact** : pain or irritation, redness, blistering may occur
- Ingestion** : Adverse symptoms may include the following: ,stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Section 11. Toxicological information

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
BAKERLOK PART B (HARDENER)	5050.5	3030.3	Not available.	Not available.	Not available.
Polyethylpolyamine T1	500	Not available.	Not available.	Not available.	Not available.
Polyethylpolyamine T2	Not available.	300	Not available.	Not available.	Not available.

Section 12. Ecological information

Toxicity

No available toxicity data.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

DOT Reportable Quantity : Not applicable.

Marine pollutant : Not available.

North-America NAERG : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 12(b) one-time export:** No products were found.
TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b): Not determined.
Clean Water Act (CWA) 307: No products were found.
Clean Water Act (CWA) 311: No products were found.

United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

List name	Status	Ingredient name	Name on list	Conc.
None of the components are listed.				

SARA 302/304 : No products were found.

SARA 311/312

Section 15. Regulatory information

Classification : SKIN IRRITATION - Category 2
 SERIOUS EYE DAMAGE - Category 1
 RESPIRATORY SENSITIZATION - Category 1
 SKIN SENSITIZATION - Category 1

SARA 313

Supplier notification : No products were found.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

Canada

Canada (CEPA DSL): : Not determined.

Inventory list

Australia : All components are listed or exempted.
Canada : Not determined.
China : Not determined.
Eurasian Economic Union : **Russian Federation inventory:** Not determined.
Japan : **Japan inventory (CSCL):** Not determined.
Japan inventory (ISHL): Not determined.
New Zealand : Not determined.
Philippines : Not determined.
Republic of Korea : Not determined.
Taiwan : Not determined.
Thailand : Not determined.
Turkey : Not determined.
United States : Not determined.
Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		1
Physical hazards		0
Personal protection		B

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



History

Date of printing : 2/14/2024

Section 16. Other information

Key to abbreviations

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

✔ Indicates information that has changed from previously issued version.

Notice to reader

NOTE: The information on this SDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

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